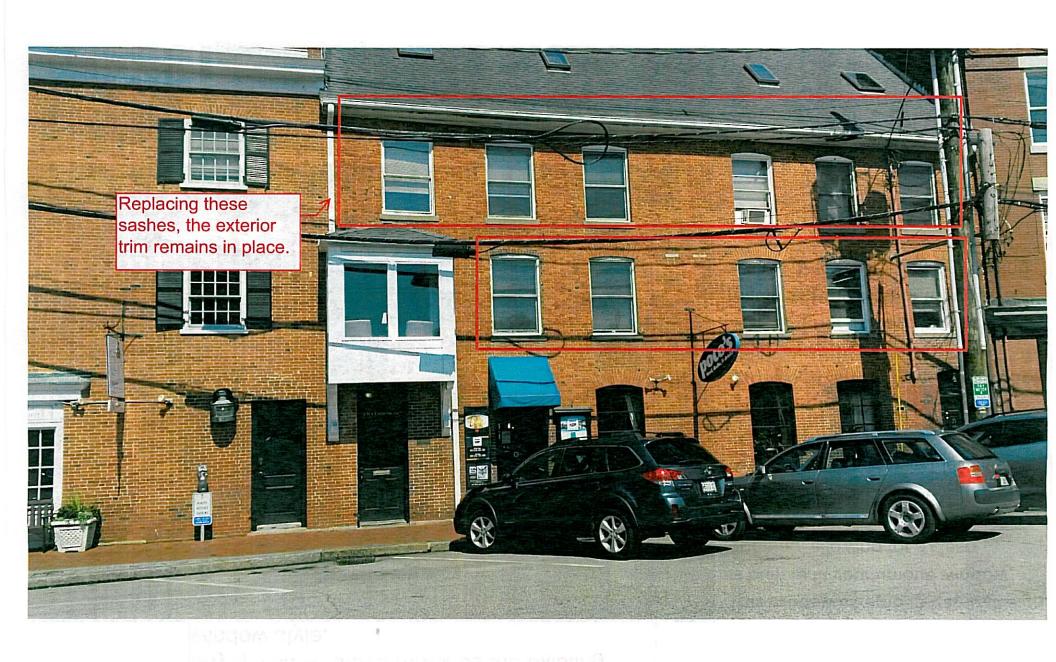
35 BOW St.



Actual window for Bow St. would not have any grilles so that it matches the existing window style.



This window's frame-in-frame design is built to fit your unique window opening, allowing for a clean replacement without disturbing the existing interior or exterior trim of your home. The Marvin ElevateTM

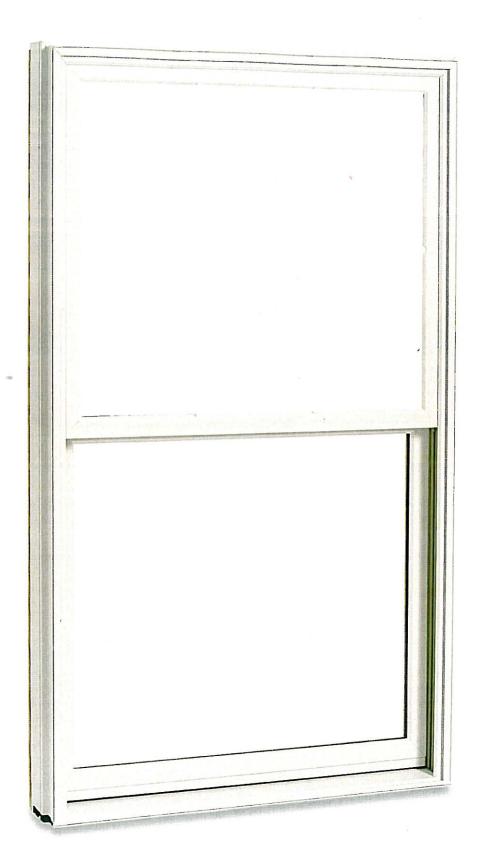
Double Hung Insert window offers traditional styling with convenient updates, including low-maintenance fiberglass exteriors and a warm wood interior that can be stained to match existing interior trim. Tilt the sash in or remove for easy cleaning.











Elevate Double Hung Insert

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ii



Unit Features

Elevate Double Hung Insert: ELDHIN

Elevate Double Hung Insert Picture: ELDHINP Elevate Double Hung Insert Transom: ELDHINT

For applicable certification and code information, refer to the Introduction and Product Performance chapter.

Frame and Sash:

- The frame and sash exteriors are made of Ultrex[®].
- Exterior colors: Stone White, Pebble Gray, Bronze, Evergreen, Cashmere, or Ebony. Frame and sash color may be selected independently.
- The interior is non finger-jointed pine, kiln dried to a moisture content of 6-12% at time of fabrication. Water-repellent, preservative treated.
- Interior wood is available as Pine bare wood or, factory-applied white, clear, or designer black finishes. Frame and sash color may be selected independently.

Frame:

• Composite frame thickness is 1 13/16", (46). Frame width is 3 1/4", (83). Sloped sill with 8 degree bevel. Non finger-jointed pine interior frame liner is applied to all units. Ultrex is .075" (2) thick. Sloped sill with 8 dégree bevel.

Sash:

• Composite sash thickness is 1 17/32" (39). Ultrex is .070" (2) thick. Sash can be replaced but cannot be re-glazed.

Hardware:

- The balance system is a coil spring block and tackle system, with nylon shoe and zinc locking clutch.
- Both sash tilt into the room for cleaning or removal for painting without removing the screen.
- High-pressure zinc die cast check rail lock and keeper.
- Lock employs a cam-lock mechanism.
- · Color: Almond Frost, White, or Matte Black. Optional Bright Brass, Oil Rubbed Bronze, and Satin Nickel.
- Each sash employs spring loaded tilt latches to allow for easy tilting or sash.
- On units 42 3/32" (1069) and wider, two locks are mounted.
- Optional factory applied Window Opening Control Device is available on all sizes. A system consisting of an acetal lever housed
 in an acetal shell on each stile of the top sash. This device works in accordance to ASTM F2090-17 standard specification for
 window fall prevention devices with emergency escape.
 - · Color: White, Beige, or Black.
- Optional field-applied flush-mounted, die-cast sash lift.
- Available Colors: Almond Frost, White, Bright Brass, Satin Nickel, Oil Rubbed Bronze, and Matte Black finishes.

Installation:

- Operator
- Secure the jambs with minimum of two #8 x 3" pan head screws.
- Maximum spacing of jambs not to exceed 3/16".
- Secure the head jamb with either zero or two #8 x 3" pan head screws.
- Picture:
 - Secure the jambs with minimum of two #8 x 3" pan head screws.
 - · Maximum spacing of jambs not to exceed 3/16".
 - Secure the head jamb with two #8 x 3" pan head screws.

Glazing:

- All units are manufactured with an 11/16" (17) IG with Low E1, E2, E3, or E3/ERS coatings including argon gas or air fill. Clear (uncoated) glass available with air fill only.
 - Tripane not available.
- Tempered glass and/or obscure glass, and California Fire glass (annealed exterior and tempered interior glazing configuration) are available as an option.
- The glazing seal is a silicone bedding on both interior and exterior surfaces utilized in a sandwich style sash.
- STC/OITC values are available for 3.1 mm glass thickness.
 - Optional 3.1/4.7 STC/OITC Upgrade glass is available. See the Product Performance chapter for STC and OITC ratings.
- Decorative glass options include glue chip, rain, reed, narrow reed, frost, and tinted (bronze, gray or green). Decorative glass is not available with Low E1, Low E3/ERS, or STC/OITC Upgrade options.



Unit Features Continued

Weather Strip:

- · All units are dual weather stripped.
- All weather strip is beige, black, or white in color.
- Jamb weather strip is a robust fabric covered foam weather strip that is inserted into a rigid vinyl jamb carrier and used to seal sash to jambs. An additional jamb weather strip is inserted into Ultrex/wood and seals bottom sash to jamb.
- Parting stop is vinyl with a flexible leaf seal to seal between the header and the upper sash.
- Check rail weather strip is a hollow bulb.
- Bottom rail extension has a hollow bulb weather strip that interfaces against the Ultrex sill and jamb weather strip.
- Picture and transom units is a hollow bulb weather strip that is inserted into rigid vinyl jamb carrier and head jamb carrier to seal sash.

Screen:

- Full screen is standard. Half-screen option is available.
- Roll formed aluminum frame with corner key construction
 - · Color to match exterior frame color
- Charcoal color fiberglass (non-corrosive) screen cloth.
- Spring loaded pins for installation.

Removable Interior Grilles:

- Bar: Pine wood, 3/4" (19)
- Available in Pine non finger-jointed bare wood, factory-applied white, clear, and designer black finishes.
- · Pattern: Standard rectangular pattern

Interior / Exterior Simulated Divided Lites (SDL):

- Interior bar: 7/8" (22) wide bars
- Pine non finger-jointed wood, factory-applied white, clear, and designer black finishes
- Exterior bar: 7/8" (22) wide bars Ultrex, finish to match exterior
 - Patterns available: Rectangle, Cottage style cut, 9 lite Prairie cut or 6 lite Prairie for top sash, bottom sash, or both.
- Available with or without aluminum interior spacer bar in airspace.
- ITDHP Only: Simulated check rail option: 2 11/32" (60).
- Patterns available: simulated rail in standard center or customer specified location with 7/8" (22) patterns above, below or both in patterns of rectangular equal lite or prairie lite cut.
- SDL spacer bars are available.
- Not available with rain, reed and narrow reed decorative glass patterns. Glue chip pattern requires tempered glass. Tinted glass available without spacer bar only.

Grilles-Between-The-Glass (GBG):

- 23/32" (18) contoured aluminum bar placed between two panes of glass
- Pattern: Standard rectangular pattern, 6 or 9 lite Prairie cut, or Cottage style cut
 - · Exterior colors: Stone White, Pebble Gray, Bronze, Evergreen, Cashmere, or Ebony
- Interior Colors: White, Bronze, or Black.
- Not available with tinted glass.

NOTE: NFRC values are now located on www.marvin.com.



Minimum and Maximum Guidelines

Unit Type		Min IO	Width	Min IO	Height	eight Max IO Width		Max IO Height		Glass Size	
		in mm	mm	mm in	mm	in	mm	in	mm	Sq. Feet	Sq. Meters
ELDHIN	Insulating Glass	18 3/8	(467)	28 1/8	(714)	54 3/8	(1381)	84 1/4	(2140)	26 3/64	2.420
ELDHIN TR	Insulating Glass	18 3/8	(467)	16 1/8	(410)	62 3/8	(1584)	24 1/4	(616)	7 3/16	0.668
ELDHIN P	Insulating Glass	18 3/8	(467)	23 5/8	(600)	58 3/8	(1483)	84 1/4	(2140)	28 41/64	2.661
ELDHIN P	Insulating Glass	18 3/8	(467)	23 5/8	(600)	62 3/8	(1584)	80 1/4	(2038)	29 1/4	2.717
ELDHIN-C*	Insulating Glass	18 3/8	(467)	36 1/8	(918)	54 3/8	(1381)	68 1/4	(1734)	23 11/32	2.169
ELDHIN-RC**	Insulating Glass	18 3/8	(467)	36 1/8	(918)	54 3/8	(1381)	68 1/4	(1734)	23 11/32	2.169

NOTE: Special Size Cottage and Reverse Cottage Style ELDHIN units are available in frame sizes; width of 18 to 54 and height of 36.5 to 68.5. The Height Ratio being .402/.598 (*Cottage Style) or .598/.402 (**Reverse Cottage Style).

NOTE: Special Sizes are available in 1/64" (0.4) increments, not to exceed the frame size measurement maximum or minimum in the table above.



Certified Sizes and Ratings

Product	Air Tested	Water Tested	Certification	Design Pressure		Overall idth	THE REST OF THE PERSON NAMED IN COLUMN 2.	Overall eight
	to psf	to psf	Rating	(DP)	În .	mm	in	mm
ELDHIN	1.57	6.06	LC-PG40-H	DP40	42.093	(1069)	84	(2134)
ELDHIN	1.57	5.30	LC-PG35-H	DP35	54	(1372)	84	(2134)
ELDHIN TR	1.57	6.06	LC-PG40-FW	DP40	62	(1575)	24.5	(622)
ELDHIN P	1.57	6.06	LC-PG40-FW	DP40	58	(1473)	84	(2134)
ELDHIN	1.57	6.06	LC-PG40-H	DP40	42.093	(1069)	84	(2134)
ELDHIN-C*	1.57	6.06	LC-PG40-H	DP40	42.093	(1069)	68.5	(1740)
ELDHIN-C*	1.57	5.30	LC-PG35-H	DP35	54	(1372)	68.5	(1740)
ELDHIN-RC**	1.57	6.06	LC-PG40-H	DP40	42.093	(1069)	68.5	(1740)
ELDHIN-RC**	1.57	5.30	LC-PG35-H	DP35	54	(1372)	68.5	(1740)

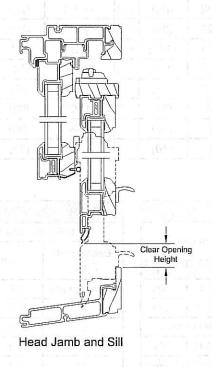
^{*} Cottage Style unit

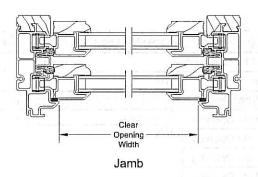
^{**} Reverse Cottage Style unit



Egress Formulas

Elevate Double Hung Insert Egress Unit Minimum Opening Conversion From Frame Size							
Minimum Value for Net Clear Opening	Desired Dimension	Formula					
20 Inches	Egress Opening Width (Inches)	= Frame OM Width – 3.656					
24 Inches	Egress Opening Height (Inches)	= (Frame OM Height/2) – 5.488					
5.7 Square Feet	Egress Opening Area (SQFT)	= (Egress Width x Egress Height) / 144					







Measurement Conversions

	Elevate Double Hung Inse	ert Operating U	nit				
Unit Measurements	Marie Committee of the Artist	104:44	VVI dth				
From	То	Width			Height		
Daylight Opening	in	mm		in	mm		
Daylight Opening	Bottom Sash OM	+ 3 1/4	(83)		+ 3 1/4	(83)	
Daylight Opening	Top Sash OM	+ 3 1/4	(83)		+ 3 1/4	(83)	
Daylight Opening	Glass OM	+ 1 1/16	(27)		+ 1 1/16	(27)	
Daylight Opening	Full Screen OM	+ 3 13/16	(97)	X 2	+ 7 9/32	(185)	
Daylight Opening Bottom Sash	Half Screen OM	+ 3 13/16	(97)		+ 4 1/32	(102)	
Daylight Opening	Grille	order by DLO		order by DLO			
Daylight Opening	Frame OM @ Exterior	+ 6 23/64	(161)	X 2	+ 9 1/8	(232)	
Inside Opening		in	mm,		in	mm	
Inside Opening	Bottom Sash OM	-3 15/32	(88)	÷ 2	-1 1/8	(29)	
Inside Opening	Top Sash OM	-3 15/32	(88)	÷ 2	-1 1/8	(29)	
Inside Opening	Daylight Opening	-6 47/64	(171)	÷ 2	-4 3/8	(111)	
Inside Opening	Glass OM	-5 43/64	(144)	÷ 2	-3 5/16	(84)	
Inside Opening	Full Screen OM	-2 29/32	(74)		-1 15/32	(37)	
Inside Opening	Half Screen OM	-2 29/32	(74)	÷ 2	-11/32	(09)	
Inside Opening	Frame OM @ Interior	-3/8	(10)		-1/4	(06)	
Inside Opening	Frame OM @ Exterior	-3/8	(10)		+ 3/8	(10)	

	Elevate Double Hung Ins	ert Transon	s/Picture	98	
Unit Measurements	Unit Measurements		Width		bt 1
From	То		IIII	Heig	Mary Land
Daylight Opening		in	mm	in	mm
Daylight Opening	Sash OM	+ 3 1/4	(83)	+ 3 1/4	(83)
Daylight Opening	N/A		(27)	+ 1 1/16	(27)
Daylight Opening	0.000	y DLO	Order by	DLO	
Daylight Opening			(161)	+ 6 13/16	(173)
Inside Opening			mm	In	mm
Inside Opening	Sash OM	-3 15/32	(88)	-3 3/16	(81)
Inside Opening	Daylight Opening	-6 23/32	(171)	-6 7/16	(163)
Inside Opening	Glass OM	-5 21/32	(144)	-5 3/8	(137)
Inside Opening	Frame OM @ Interior	-3/8	(10)	-1/4	(06)
Inside Opening	Frame OM @ Exterior	-3/8	(10)	+ 3/8	(10)

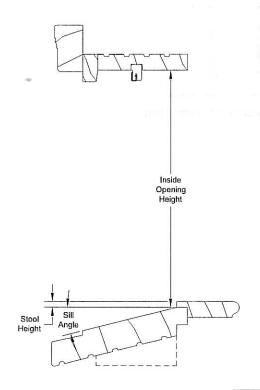
Elevate Dou	ble Hung	Insert				
IO to Fram	ne Size He	eight				
Existing Sill Angle	I CONVERSIONS					
8° and greater	3/8	(10)				
7°	5/16	(8)				
6°	3/16	(5)				
5°	1/8	(3)				
4°	1/16	(2)				
3°	0	()				
2°	-1/8	(3)				
1°	-3/16	(5)				
0°	-1/4	(6)				

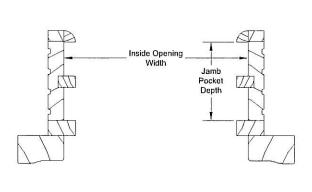
NOTE: All conversions are based off of an existing 8+ degree sill. Please refer to the chart on the right for additional existing angle inside opening to frame size height conversions.



Measurement Conversions - Field Measurement

Conversion from Field Measurement to Frame OM							
	Width	the first and a second for the second finishes a second for the se					
Condition Formula							
If blind stop width is 1/2 inch or less	blind stop width is 1/2 inch or less ELDHIN frame OM width = inside opening width - 0.375						
	Height	and the second of the second of the second of					
Condition	Type of Sill	Formula					
If old sill angle is 8 degrees or more but less than 14 degrees	8 degree bottom sill	ELDHIN frame OM height = inside opening height + 0.375					





Elevate Dou	ble Hung	Insert					
IO to Frame Size Height							
Existing Sill Angle Conversions							
8° and greater	3/8	(10)					
7°	5/16	(8)					
6°	3/16	(5)					
5°	1/8	(3)					
4°	1/16	(2)					
3°	0	()					
2°	-1/8	(3)					
1°	-3/16	(5)					
0°	-1/4	(6)					

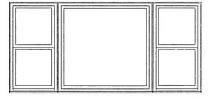


Mulling Guidelines

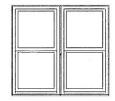
Multiple assemblies can be factory mulled: up to 5 units wide by 1 unit high. **MAXIMUM INSIDE OPENING** not to exceed 112 7/8" (2867) x 84 1/4" (2140). *NOTE: Field mulling beyond the above limitations is not recommended.*

Calculating Total Inside Opening for Assemblies

- WIDTH: ADD Frame Widths + 3/8" (10)
 - Tolerance = 3/16" (10) from frame to Inside Opening at left and right jamb.

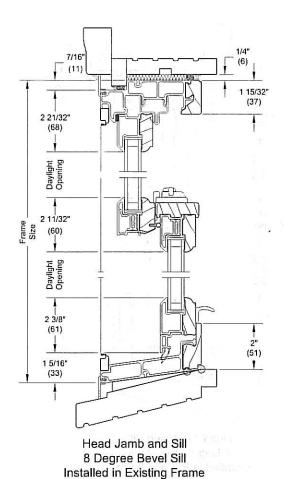


3 Units Wide 1 Unit High



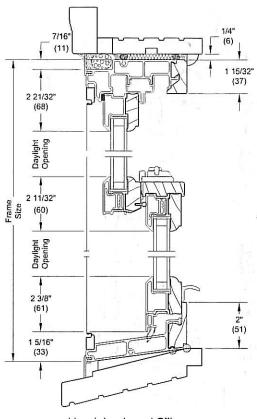
2 Units Wide 1 Unit High

Section Details: Operating (Interior Install)

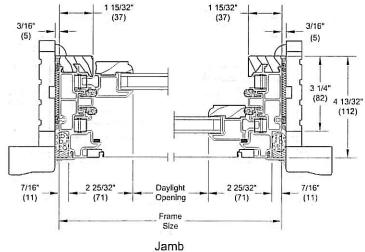


1 15/32" 1 15/32" 3/16" 3/16" (5) (5) 3 1/4" (82) 4 13/32" (112)7/16" (11) 2 25/32" 7/16" 2 25/32" Daylight Opening (71) (11) (71) Jamb Installed in Existing Frame

Section Details: Operating (Exterior Install)



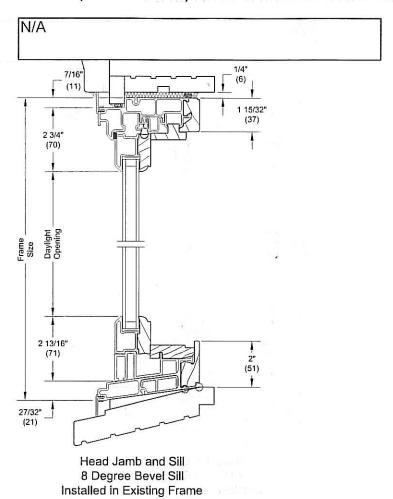
Head Jamb and Sill 8 Degree Bevel Sill Installed in Existing Frame

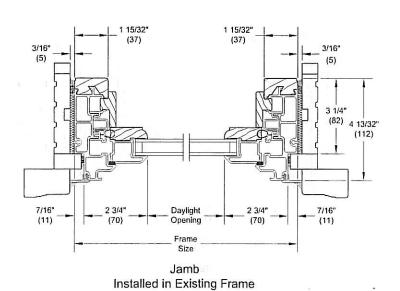


Jamb Installed in Existing Frame

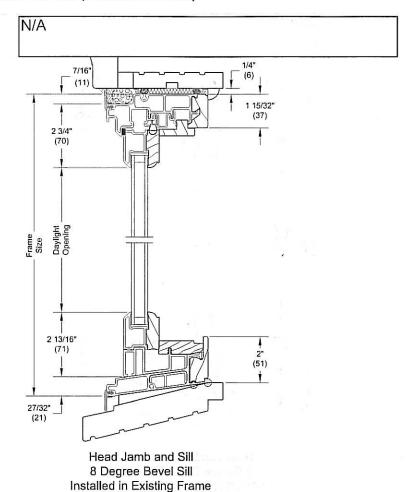
MARVIN

Section Details: Picture/Transom (Interior Install)





Section Details: Picture/Transom (Exterior Install)



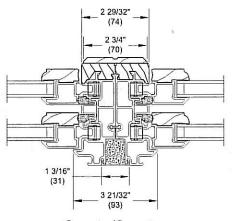
1 15/32" 1 15/32" (37)(37)3/16" 3/16" (5) 3 1/4" (82) 4 13/32" (112)7/16" (11) Daylight Opening 2 3/4" (70) 7/16" (11) 2 3/4" (70) Frame Jamb Installed in Existing Frame



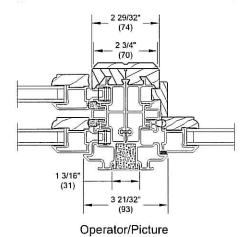
Section Details: Mullions

Scale: 3" = 1' 0"

N/A

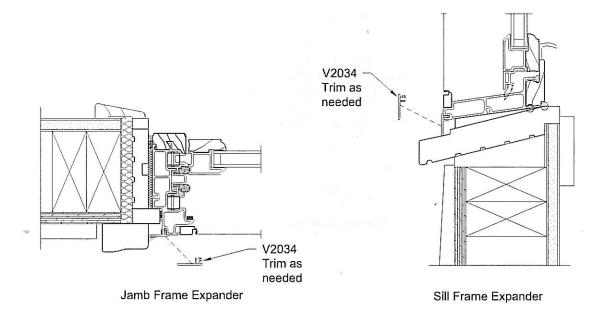


Operator/Operator



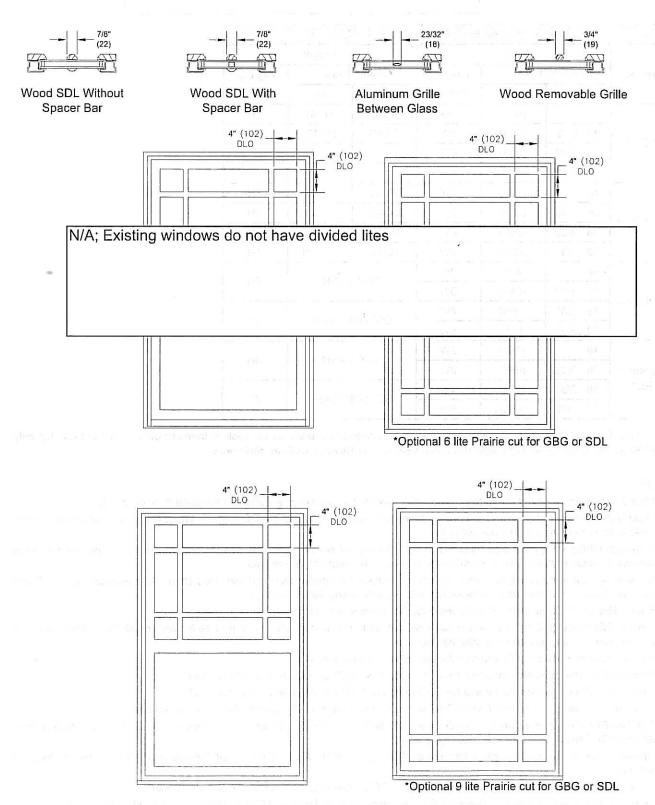


Section Details: Frame Expander





Divided Lite Options (Not to scale)



NOTE: 4" (102) DLO lite cut minimum for 7/8" (22) pattern

11708532

Divided Lite Options

N/A

	Double	Hung insert	SDL, GBG,	Grille Equal	Lite Cut	
		Width	last.		Height	
Product	Frame	e Width	Lite Cut	Frame	Lite Cut	
8) <u>'</u>	ings,a	SIE mm/	Pattern	www.in*_d/-	mm	Pattern
	18	(457)	2W	28 1/2	(724)	2H
ELDHIN	26 3/32	(663)	. 3W	72 1/2	(1842)	3H
ELDHIN	38 3/32	(968)	4W			
	50 3/32	(1272)	5W			
	18	(457)	2W	16 1/2	(419)	1H
ELDHIN P	26 3/32	(663)	3W	24 1/2	(622)	2H
ELDHINF	38 3/32	(968)	4W	28 1/2	(724)	4H
	50 3/32	(1272)	5W	72 1/2	(1842)	6H ′
ю	18	(457)	2W	TOP	CVCH	2H
ELDHIN-C*	26 3/32	(663)	3W	104	TOP SASH BOTTOM SASH	
ELDHIN-C	38 3/32	(968)	4W	POTTO		
	50 3/32	(1272)	5W	БОПО	IVI SASH	3H
	18	(457)	2W	TOP SASH		3H
ELDHIN P-	26 3/32	(663)	3W	TOP .	ЭМЭП	эп
RC*	38 3/32	(968)	4W	POTTO	DOTTOM CARL	
	50 3/32	(1272)	5W	BOTTOM SASH		2H

^{*}ELDHIN-C (Cottage Style) and **ELDHIN-RC (Reverse Cottage Style) units are available in frame heights of 36 1/2" to 68 1/2' only. Sash ratio is .402/.598 for Cottage Style units and .598/.402 for Reverse Cottage Style units.

NOTES:

- When frame width or height are between two sizes, refer to the smaller size shown for the default lite cut pattern.
- Wood Grilles for special size units will default to the next smaller standard size lite pattern. Wood Grilles are not available in lite patterns other than the Wood Grille patterns.
- Rectangle GBGs for special size units will default to the next smaller standard size lite pattern. Also available will be Prairie patterns, Cottage patterns, and customer specified equal rectangular lite patterns.
- Rectangular SDL for special size units will default to the next smaller standard size lite pattern. Also available will be Prairie patterns, Cottage patterns, and customer specified equal rectangular lite patterns.
- Prairie GBG and SDL available in 9 lite and 6 lite top, bottom, left, and right patterns.
- Cottage GBGs and SDL for special size units will default to the next smaller standard size lite pattern. Cottage GBGs and SDL are also available in customer selected lite patterns.
- Maximum number of lites wide and high for equal lite SDL option is 11 lites.
- Minimum DLO measurement for equal lite SDL option is 4" (102) and will be validated by OMS.
- Minimum DLO measurement for equal lite GBG option is 3" (76) and will be validated by OMS.
- Standard DLO measurement for Prairie GBG and SDL options is 4" (102). Special DLO corners are n/a.
- Standard DLO height measurement for Cottage SDL option is 10" (254). Minimum DLO height is 8" (203) for one high pattern. Minimum DLO height is 4" (102) for two high patterns.
- Standard DLO height measurement for Cottage GBG option is 10" (254). Minimum DLO height is 3" (76) for one and two high patterns.
- Simulated Rail: Rectangular, Prairie 6-Lite and 9-Lite SDL patterns are available with Simulated Rail.
- Simulated Rail: Custom ratio and specified DLO are available with Simulated Rail and will be validated by OMS.

Ultrex Finish

Applied through a patented process, Integrity's Ultrex finish is verified to the American Architectural Manufacturers Association (AAMA) 624-10 high performance voluntary finish specification. Ultrex's mechanically bonded acrylic finish is 3x thicker than competitive finishes and provides a smooth, consistent, low maintenance and amazingly durable finish.

Exterior finish samples are approximate. Please visit your local Integrity retailer to see actual color samples.





EBONY