

ADDENDUM NUMBER 2:
Pease WWTF SBR1 Aeration Improvements Bid Proposal #31-14

Issued: January 2, 2013

This Addendum forms part of the original document marked: **Pease WWTF SBR1 Aeration Improvements Bid Proposal #31-14**

A. Section 011000-Summary, Item 1.2, paragraph D:

Add the following to this paragraph:

“5. The City or its subcontractor will perform all disconnects and reconnects to electrical equipment for this project. The timing for this work will be coordinated with the Contractor.”

B. Section 011000-Summary, Item 1.2, paragraph D.1.c:

Add the following sentence at the end of this paragraph:

“All new valves, piping and fittings shall come pre-primed from the manufacturer. Field painting is not required.”

C. Drawings:

As part of Addendum No. 1, the original shop drawings entitled “Sequencing Batch Reactor for Pease Development Authority”, dated March 26, 1996 were provided for the Contractor’s information.

The original shop drawings were updated for the City’s pre-purchase of equipment for SBR1. The revised drawings are added as part of this Addendum No. 2 and are attached as “Table of Contents, Installation Drawings, Pease Development Authority, Project ID #: 104846I”. Note the part numbers in the packing slip included as part of Addendum No. 1 are consistent with the part numbers on the attached drawings. Also note the references to field welds, which are the responsibility of the Contractor.

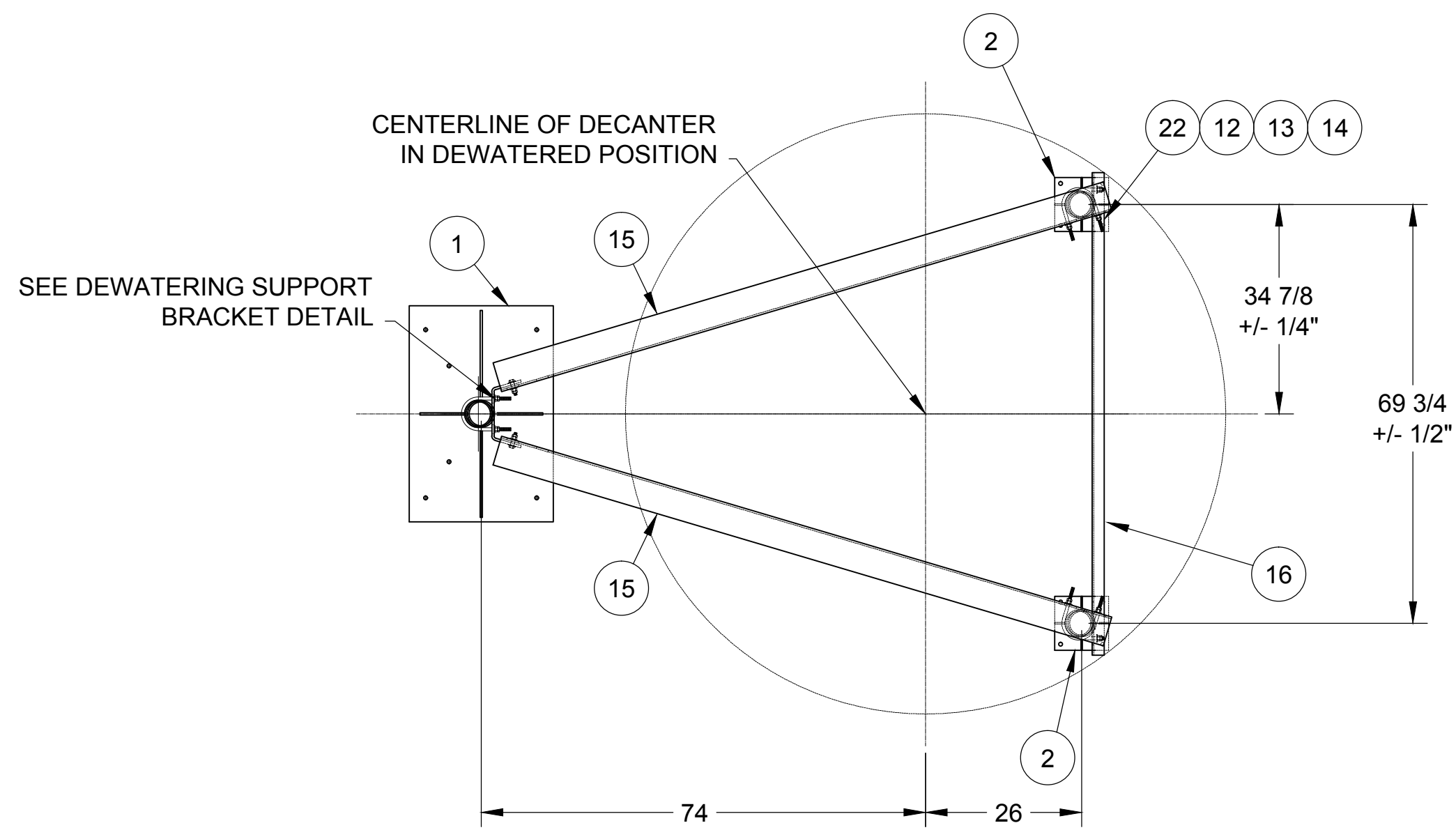
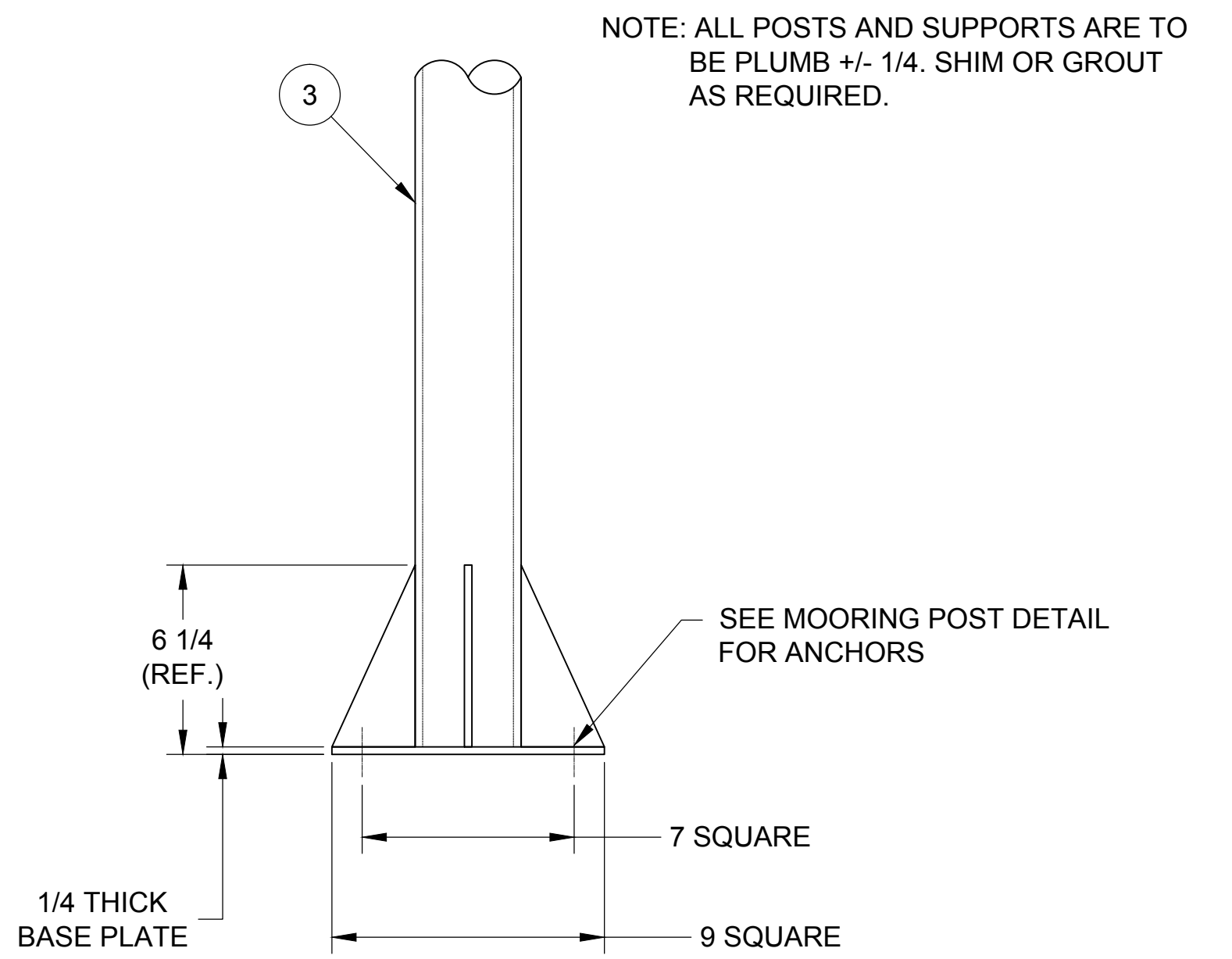
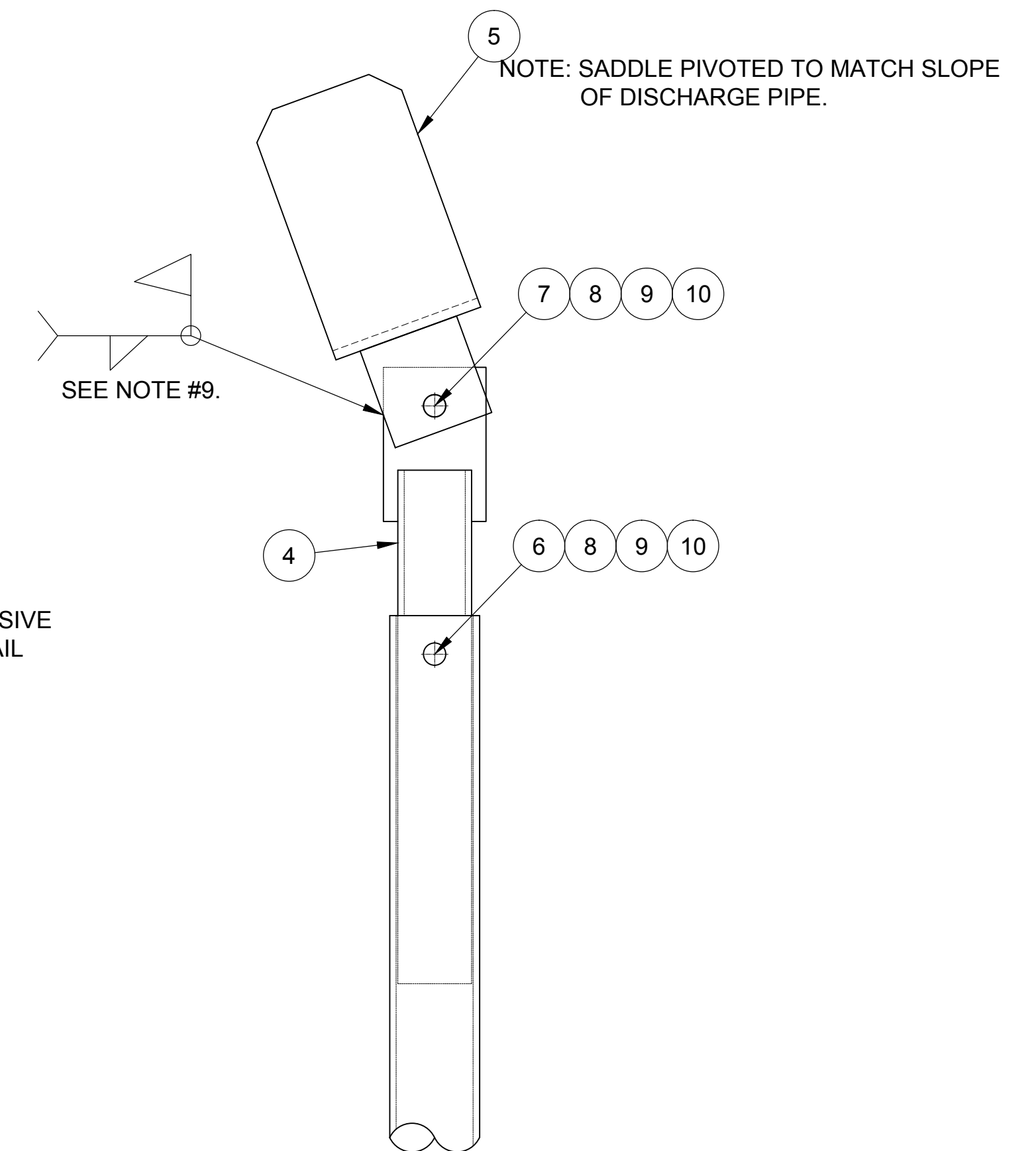
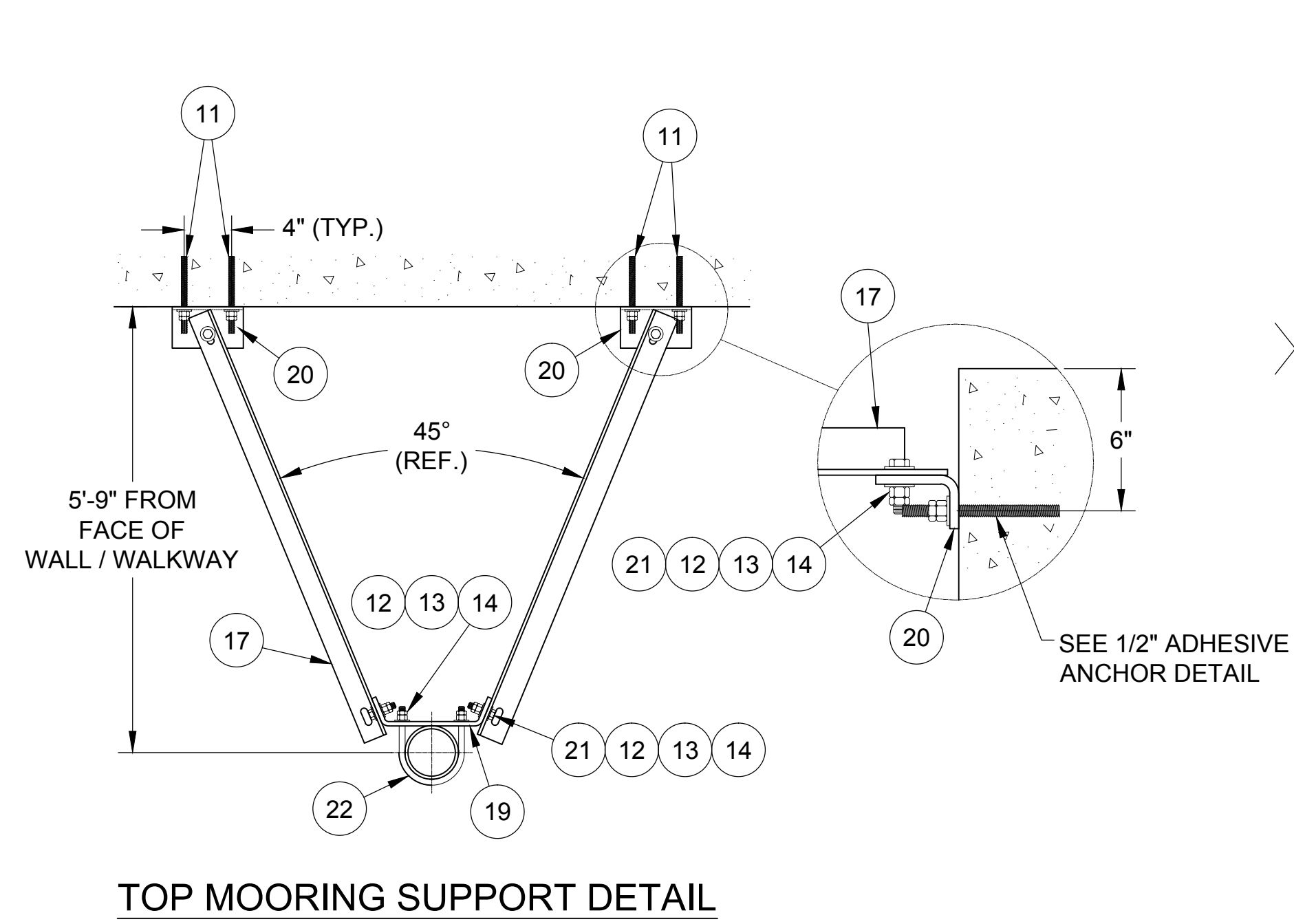
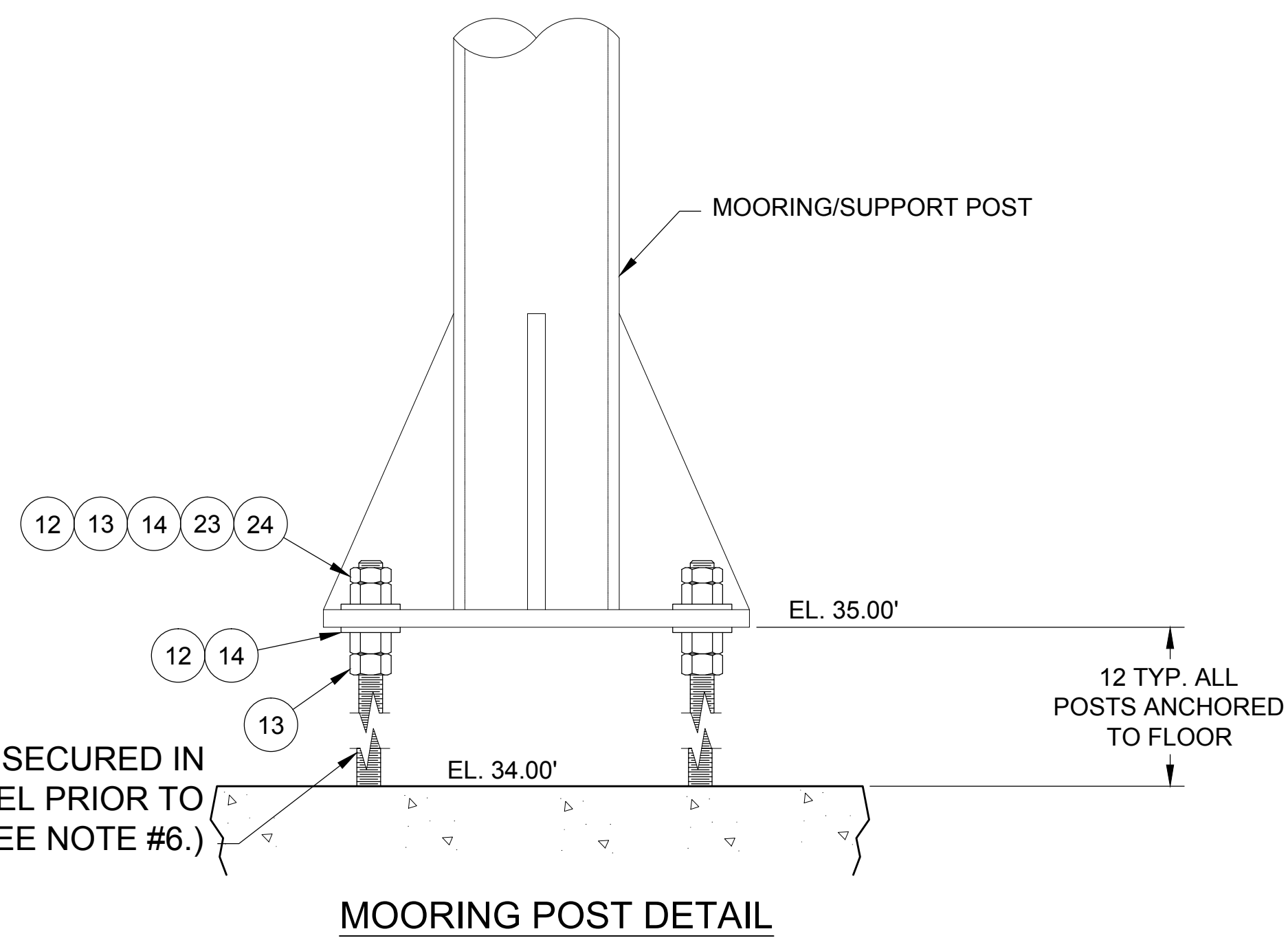
All else remains unchanged from the original bid document.

Please acknowledge receipt of this addendum within your proposal, failure to do so may subject a bidder to disqualification.

End of Addendum #2

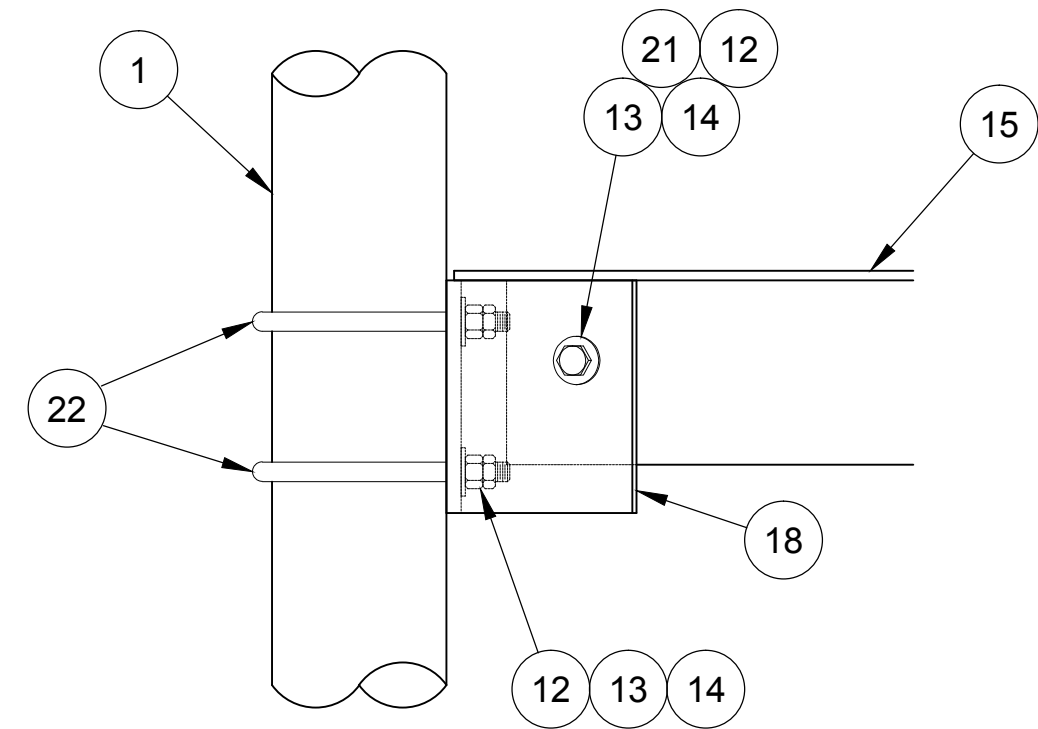
TABLE OF CONTENTS
INSTALLATION DRAWINGS
PEASE DEVELOPMENT AUTHORITY
PROJECT ID #: 104846I

<u>DRAWING NO.</u>	<u>DESCRIPTION</u>
9104846I9000	GENERAL LIST & PLANT LAYOUT
9104846I9001	10'x9'1/8" DISCHARGE DECANter REWORK (SH.1 OF 2)
9104846I9001	10'x9'1/8" DISCHARGE DECANter REWORK (SH.2 OF 2)
9104846I9002	50 TUBE RET. DIFFUSER RE-WORK, T-WALL (SH.1 OF 2)
9104846I9002	50 TUBE RET. DIFFUSER RE-WORK, T-WALL (SH.2 OF 2)
9104846I9003	50 TUBE RET. DIFFUSER RE-WORK, L-WALL (SH.1 OF 2)
9104846I9003	50 TUBE RET. DIFFUSER RE-WORK, L-WALL (SH.2 OF 2)
2606006	AIR HOSE ASSEMBLY
2961245	VERTICAL AIR COLUMN ASSEMBLY (304 SS) 50-TUBE ELEC. WINCH
2961338	LIFTING MECHANISM ASSEMBLY, 50-TUBE
2963000	KIT, ADHESIVE ANCHOR, CARTRIDGE, 1/2", WEJ-IT
2963762-30	WINCH ASSEMBLY, PORTABLE, ELEC w/30FT POWER CORD



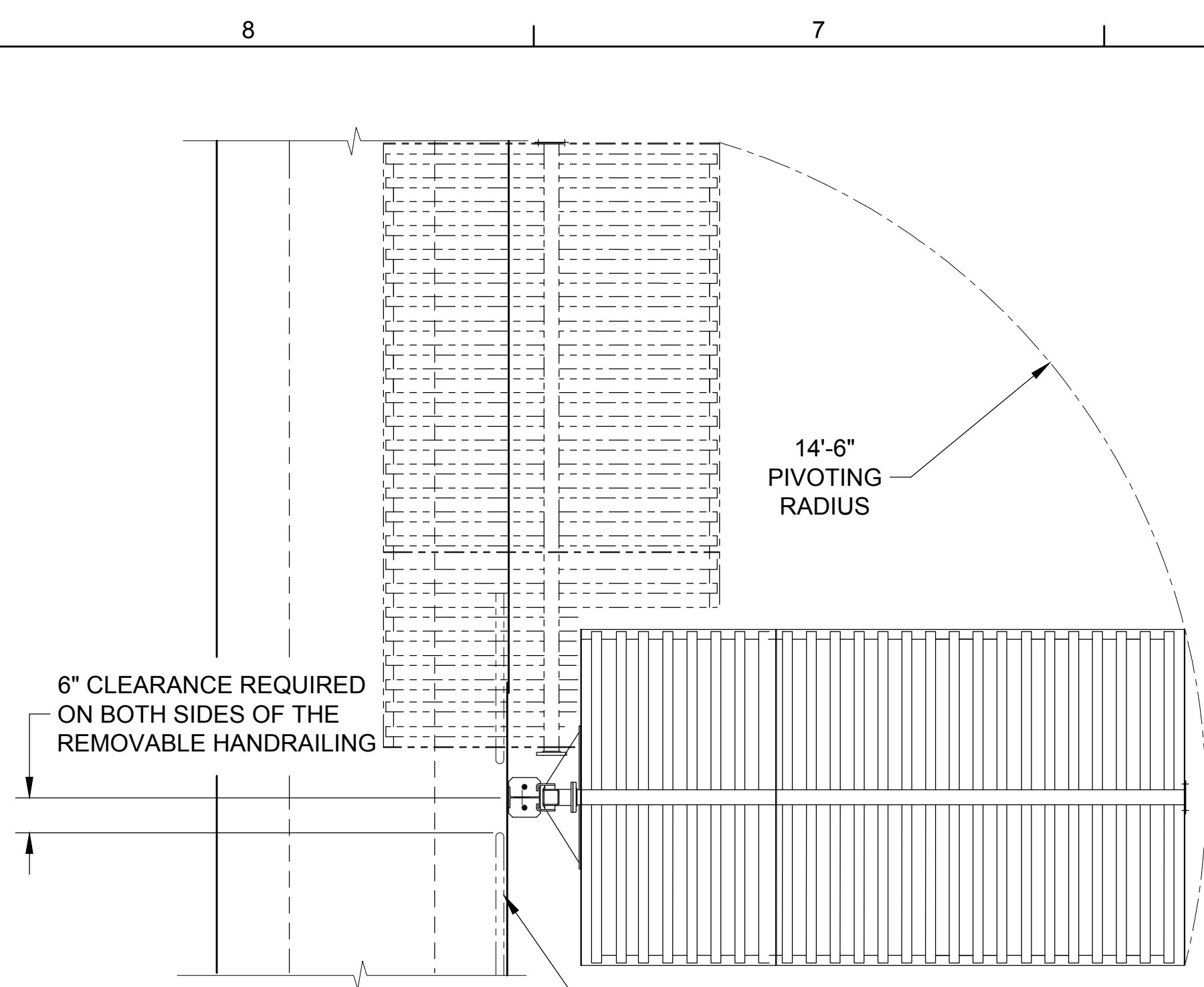
DEWATERING SUPPORT POST LOCATION DETAIL

NOTE: MOORING POST MUST BE POSITIONED ON THE SAME TRUE HORIZONTAL CENTERLINE, WITHIN +/- 1/2", AS THE TANK TERMINATION FLANGE FOR PROPER VERTICAL TRAVEL OF THE DECANTER.

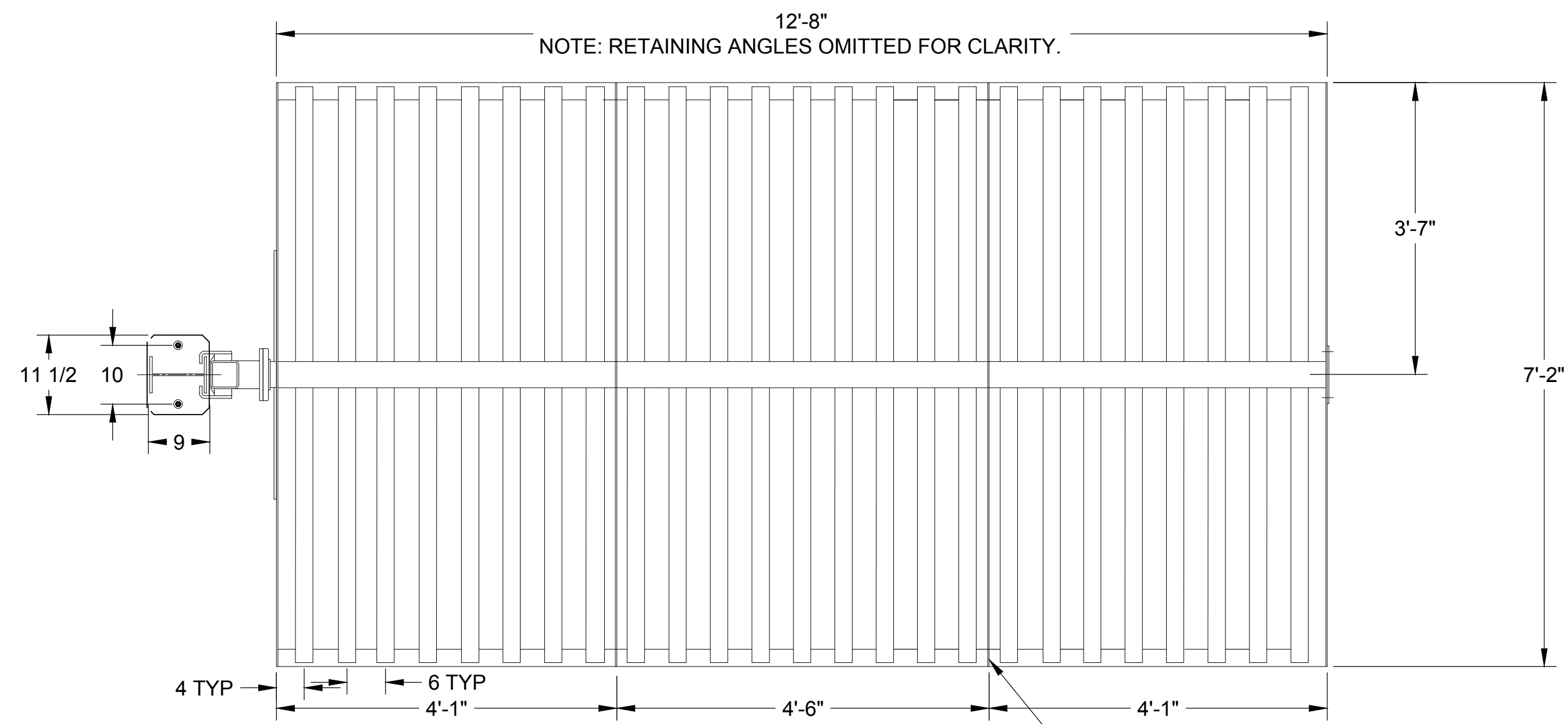


DEWATERING SUPPORT BRACKET DETAIL

JOB NAME: PEASE DEVELOPMENT AUTHORITY				AQUA-AEROBIC SYSTEMS, INC.			
JOB LOCATION: PORTSMOUTH, NH				UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES			
DO NOT SCALE DRAWING				FRACTIONAL DIMENSIONS +/- 1/16			
				ALL TWO PLACE DECIMALS +/- 0.010			
				ALL THREE PLACE DECIMALS +/- 0.005			
				ALL ANGLES +/- 1/2"			
MATERIAL:				ANSI			
SIMILAR TO:							
TYPE:							
A	R14288	2013-09-26	SAH	RELEASE TO PRODUCTION	DRAWN BY: SAH	DATE: 2013-09-26	
REV	ERN / ECO	DATE	BY	REVISION DESCRIPTION	WEIGHT:	SHEET: 2 OF 2	
DRAWING NAME: 10'X9'/18" DISCHARGE DECANTER REWORK				DRAWING NUMBER: 910484619001			
				SCALE: 1:36			
				SIZE: D			



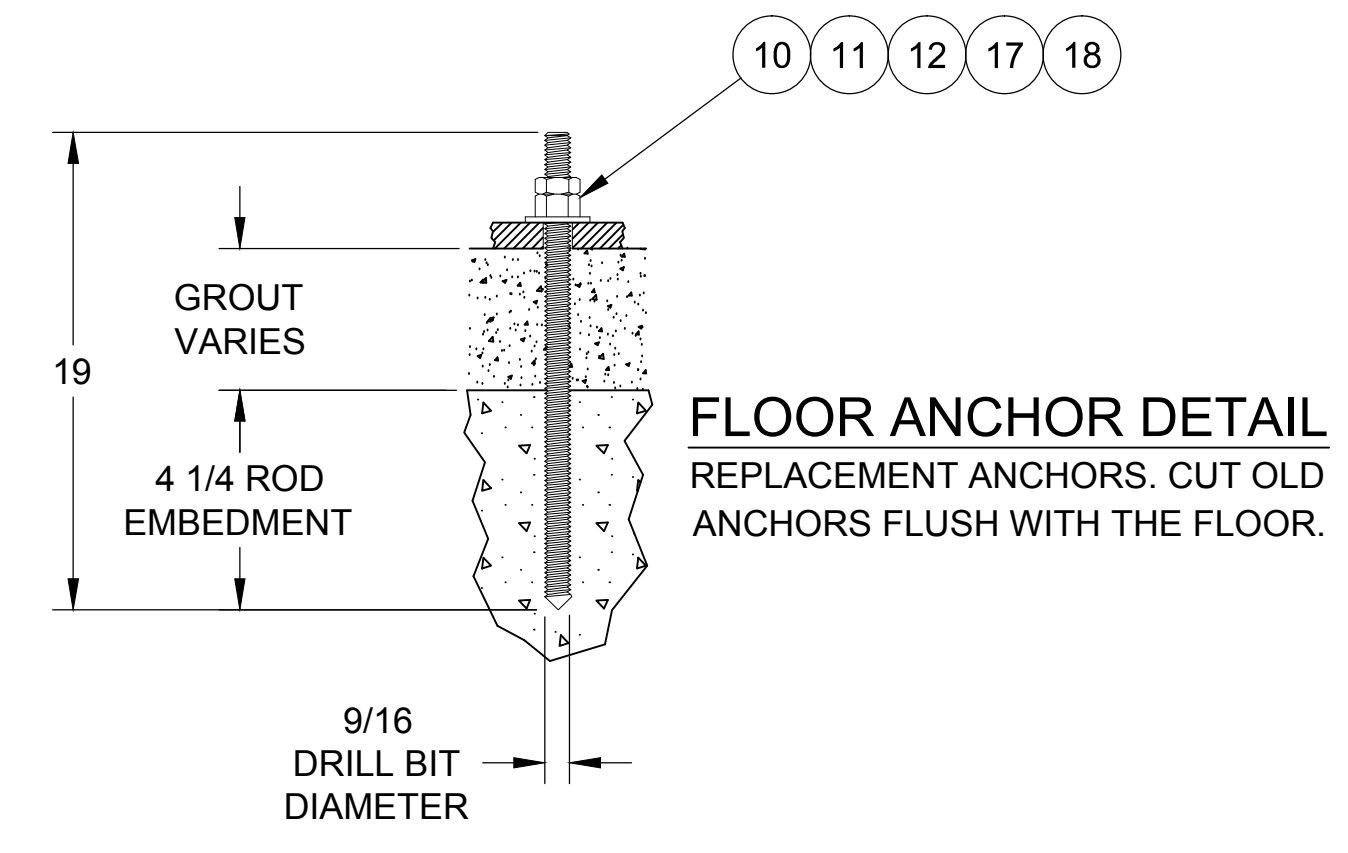
DIFFUSER MAINTENANCE POSITION



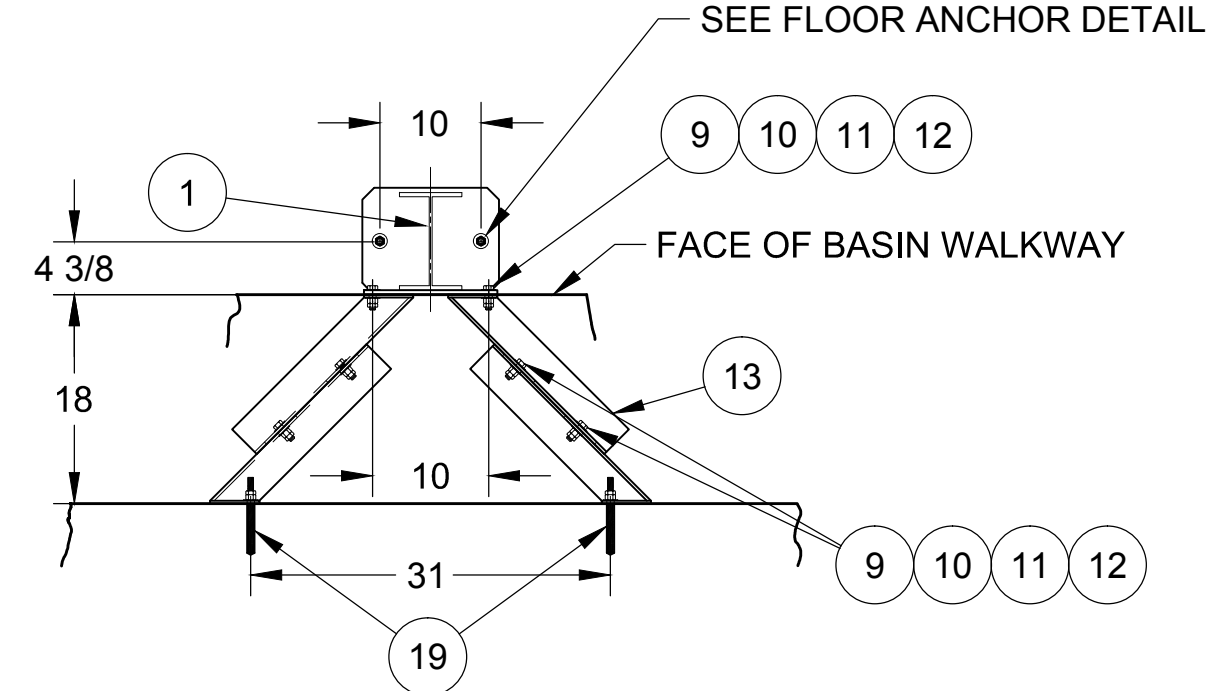
RETRIEVABLE DIFFUSER ASSEMBLY PLAN VIEW

NOTE: RETRIEVABLE DIFFUSER ASSEMBLY IS SUPPLIED AS (4) MAJOR COMPONENTS FOR FIELD ASSEMBLY BY OTHERS. SMALLER COMPONENTS SUCH AS DIFFUSERS, LEVELING LEGS, RETAINING ANGLES, AND MISC. HARDWARE ARE SHIPPED LOOSE IN BOXES FOR FINAL ASSEMBLY.

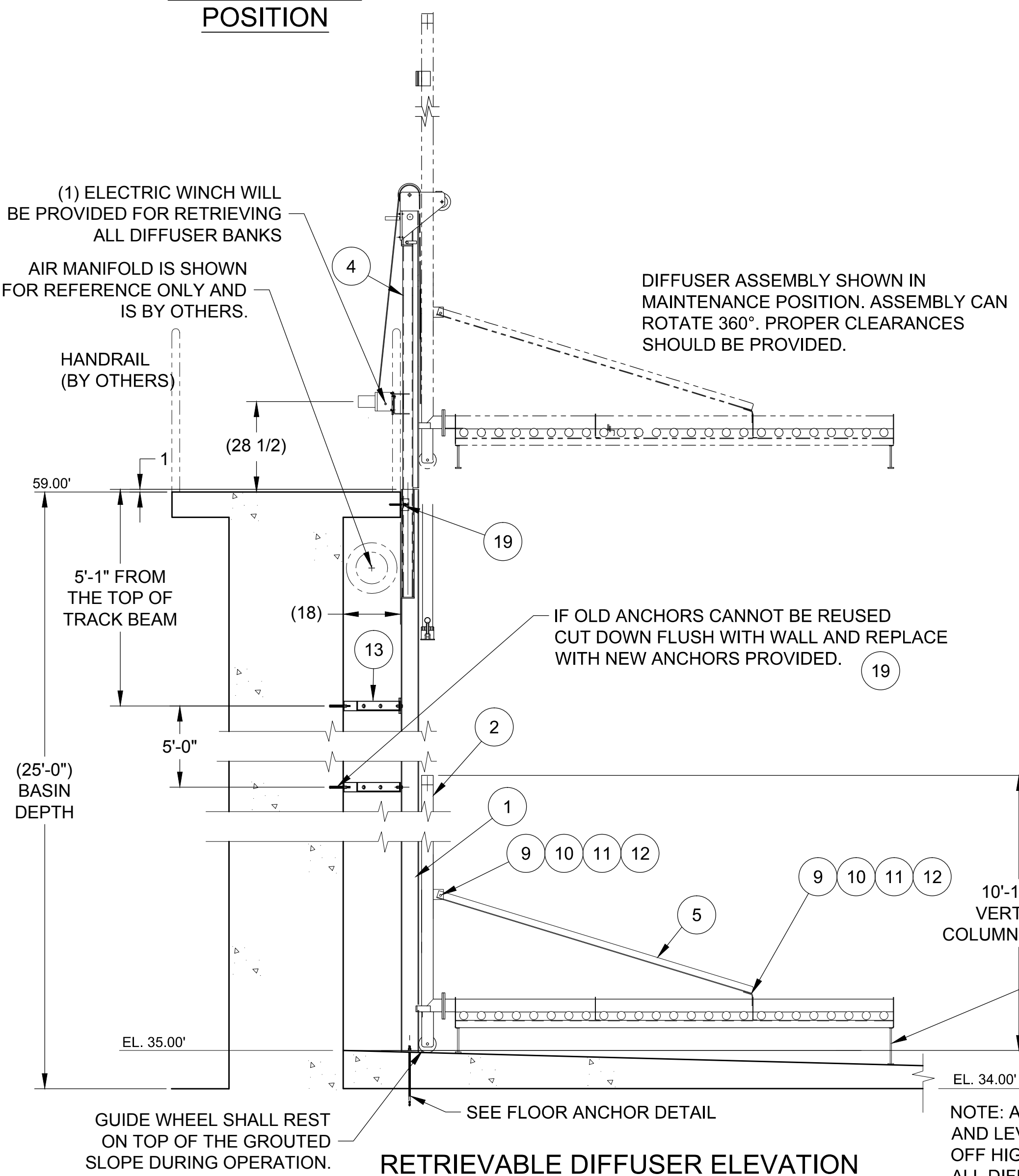
1. LIFTING MECHANISM ASSEMBLY — WT. = 375lbs.
 2. VERTICAL AIR COLUMN ASSEMBLY — WT. = 225lbs.
 3. TRACK AND BEAM WELDMENT — WT. = 489lbs.
 4. DIFFUSER FRAME WELDMENT — WT. = 335lbs.



FLOOR ANCHOR DETAIL
REPLACEMENT ANCHORS. CUT OLD ANCHORS FLUSH WITH THE FLOOR.

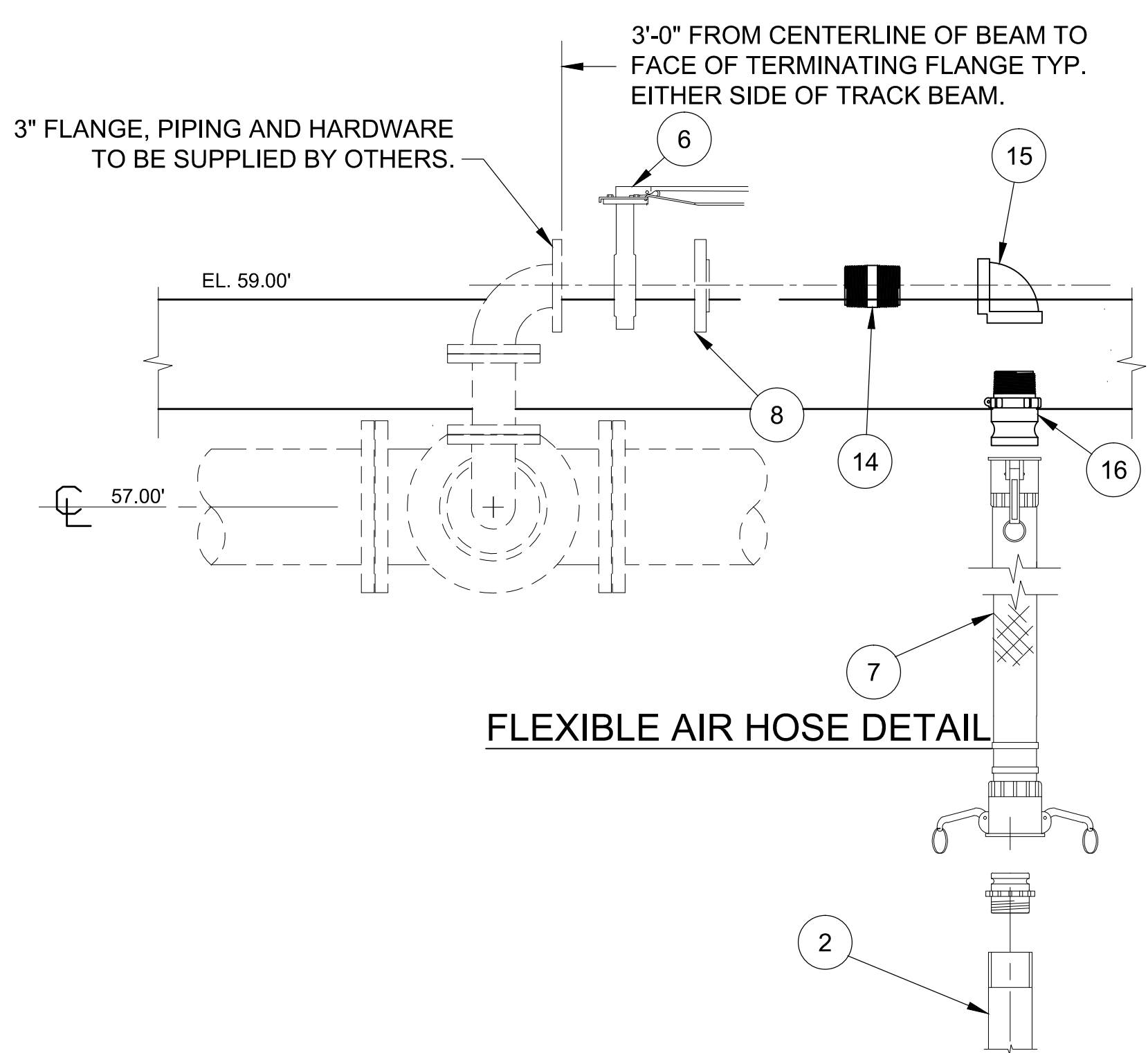


INTERMEDIATE SUPPORT DETAIL



RETRIEVABLE DIFFUSER ELEVATION

NOTE: ALL DIFFUSER BANKS MUST BE INSTALLED AND LEVELED, TO HOLD DIFFUSER TUBES AT 12" OFF HIGH POINT OF GROUDED SLOPE ELEV. 35.00'. ALL DIFFUSER BANKS MUST BE LEVEL TO ONE ANOTHER WITHIN +/- 1/4".



FLEXIBLE AIR HOSE DETAIL

- RETRIEVABLE F.B. DIFFUSER INSTALLATION NOTES:**
- PLEASE REVIEW ALL INSTALLATION AND ASSEMBLY INSTRUCTIONS IN THE OPERATION AND MAINTENANCE MANUAL PRIOR TO INSTALLING EQUIPMENT.
 - IT IS RECOMMENDED THAT ALL THREADED FASTENERS USED BE STAINLESS STEEL AND SECURED WITH DOUBLE NUTS AS SHOWN.
 - ANTI-SIEZE LUBRICANT IS RECOMMENDED ON ALL STAINLESS STEEL FASTENERS.
 - ANCHOR AND LEVEL EACH BEAM BASE PLATE INTO POSITION WITH 19" LONG ANCHORS PROVIDED. GROUT BASIN FLOOR WITH A MINIMUM 4000 PSI CONCRETE. ONLY AFTER BASIN FLOOR HAS BEEN GROUDED, SET EACH TRACK BEAM INTO POSITION AND ATTACH TO THE BASIN WALL WITH BRACKETS AND 6 1/2" LONG ANCHORS PROVIDED. THE TRACK BEAM MUST BE HELD VERTICAL AND PLUMB +/- 1/4". ASSEMBLE THE 3/8" DIA. LIFTING CABLE FROM THE AIR MANIFOLD OVER THE TOP SHEAVE AND ONTO THE WINCH OF THE LIFTING MECHANISM WITH A CRANE TO SLIDE THE AIR MANIFOLD BEHIND FRONT FLANGE OF THE TRACK BEAM. CAUTION MUST BE OBSERVED TO PREVENT KINKING THE LIFTING CABLE. SLIDE AIR MANIFOLD DOWN TRACK BEAM UNTIL GUIDE WHEEL RESTS ON TOP OF GROUDED FLOOR. WRAP REMAINING CABLE AROUND DRUM OF WINCH TO REMOVE ALL SLACK, AND ASSEMBLE DIFFUSER FRAME, BRACE ANGLES, LEVELING STUDS, DIFFUSERS, ETC.
 - ALL DIFFUSER RACKS IN THE BASIN MUST BE HELD LEVEL TO EACH OTHER WITHIN +/- 1/4", TO MAINTAIN UNIFORM AIR DISTRIBUTION THROUGHOUT THE REACTOR.
 - ALL PIPING AND HARDWARE BEYOND THE 3" AIR VALVE IS SUPPLIED BY OTHERS.
 - REFER TO THE PROJECT PLAN VIEW / LAYOUT FOR ALL DIFFUSER BANK LOCATIONS.
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ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	DWG
19	6	2963000	KIT, ADHV ANCR, CRTG, 1/2", WEJ-IT	304 SS	Y
18	2	2603544	ADHESIVE CARTRIDGE, 1/2", WEJ-IT	-	-
17	2	2508794	ANCR ROD, 1/2-13 X 19.00" 304S,	304 SS	Y
16	1	2603742	COUPLING, 3" #300F-N	NYLON	-
15	1	2606916	ELBOW, 90DEG, S40, NPT, 3"	304 SS	-
14	1	2606773	NIPPLE, 3" S40 CLOSE	304 SS	-
13	8	2911326-00	INTRM SUPT 16-18" 304S 10# C	304 SS	Y
12	32	2600426	WASHER, FLAT, 1/2" X 1 1/4"	316 SS	-
11	16	2600234	NUT, HEX, JAM, 1/2-13	316 SS	-
10	16	2600517	NUT, HEX, FULL, 1/2-13	316 SS	-
9	16	2600348	HHCS, 1/2-13 X 2"	316 SS	-
8	1	2606949	FLANGE, THD, 150#, 3"	304 SS	-
7	1	2606006-18	HOSE 3" X 170"LG	EPDM	Y
6	1	2603536	VALVE, BFLY, 3", WAFER, LVR	-	-
5	2	2506781	BRACE ANGLE 304S 30# A	304 SS	Y
4	1	2961338	LIFT MECH ELEC 304S D	304 SS	Y
3	1	2910430	ADJ BRKT WLDMT 304S 6# B	304 SS	Y
2	1	2961245	AIR COLM ASSY ELEC WINCH SS C	304 SS	Y
1	1	2911142-10	VERT SUPT BM 25"1" 304S #508 D	304 SS	Y

JOB NAME: PEASE DEVELOPMENT AUTHORITY
 JOB LOCATION: PORTSMOUTH, NH

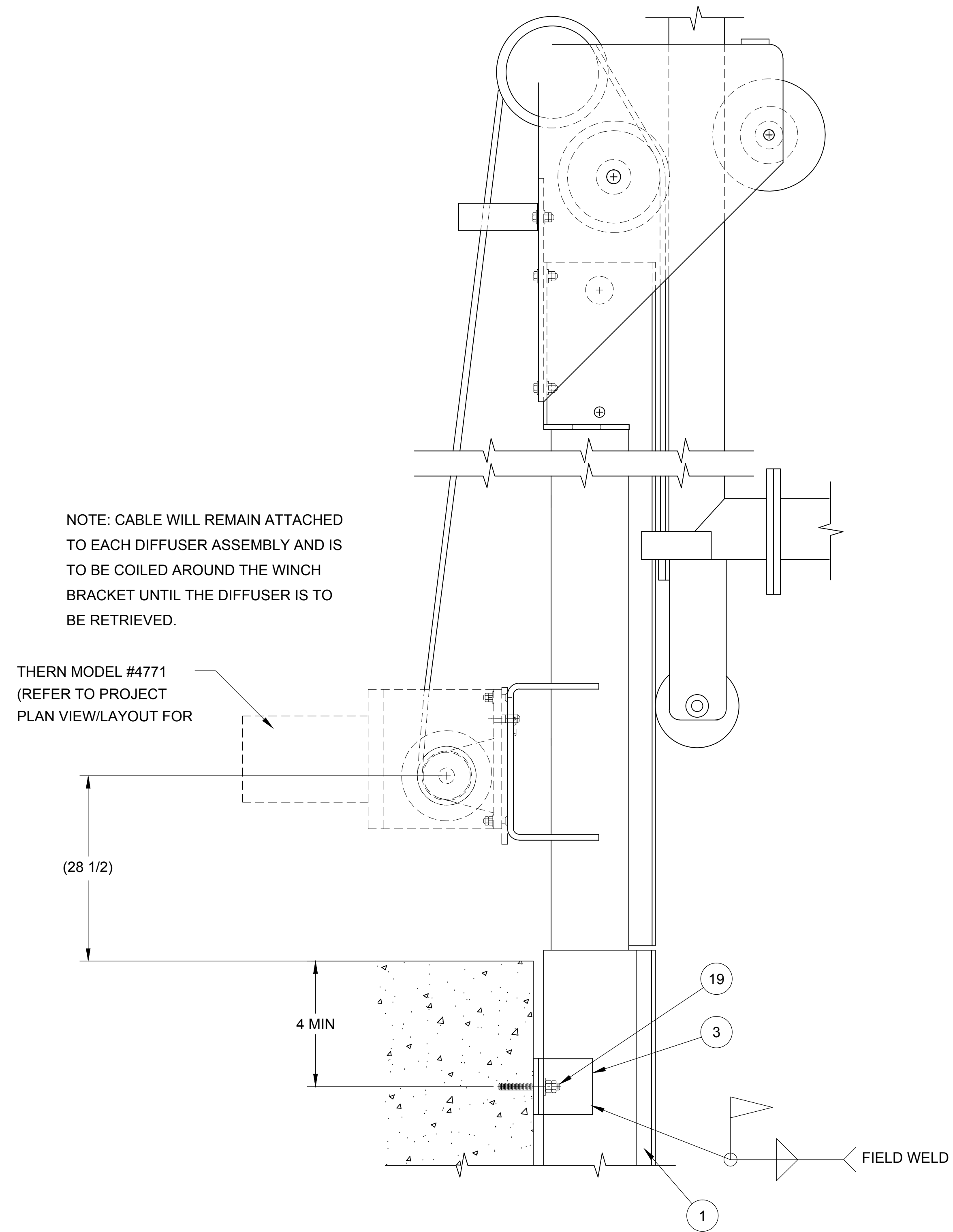
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 FRACTIONAL DIMENSIONS +/- 1/16
 ALL TWO PLACE DECIMALS +/- 0.010
 ALL THREE PLACE DECIMALS +/- 0.005
 ALL ANGLES +/- 12"

MATERIAL: SIMILAR TO: TYPE: DO NOT SCALE DRAWING

DATE: 2013-09-26
 SHEET: 1 OF 2
 SCALE: D

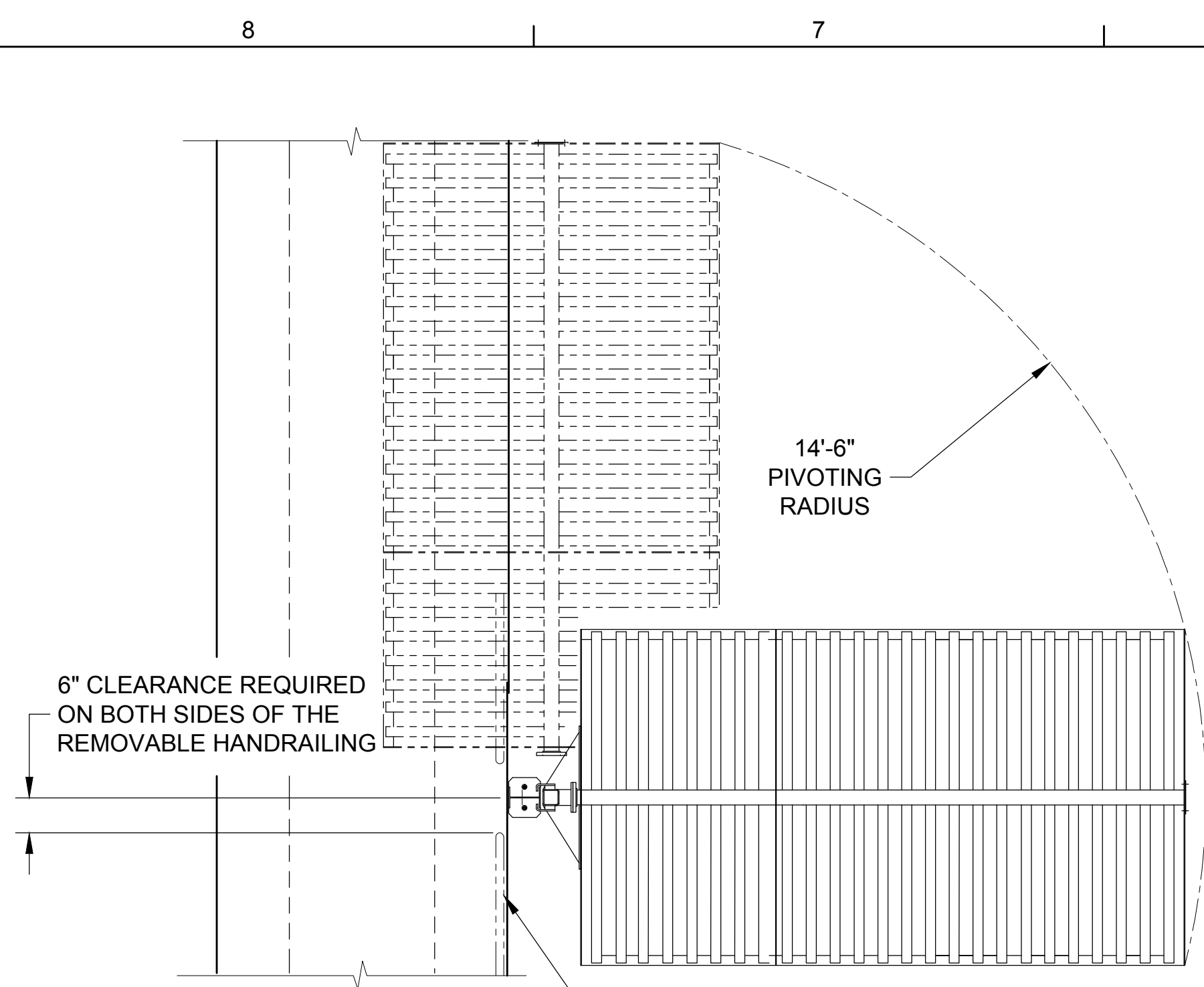
REVISIONS:
 A R14288 2013-09-26 SAH RELEASE TO PRODUCTION

DRAWING NUMBER: 910484619002

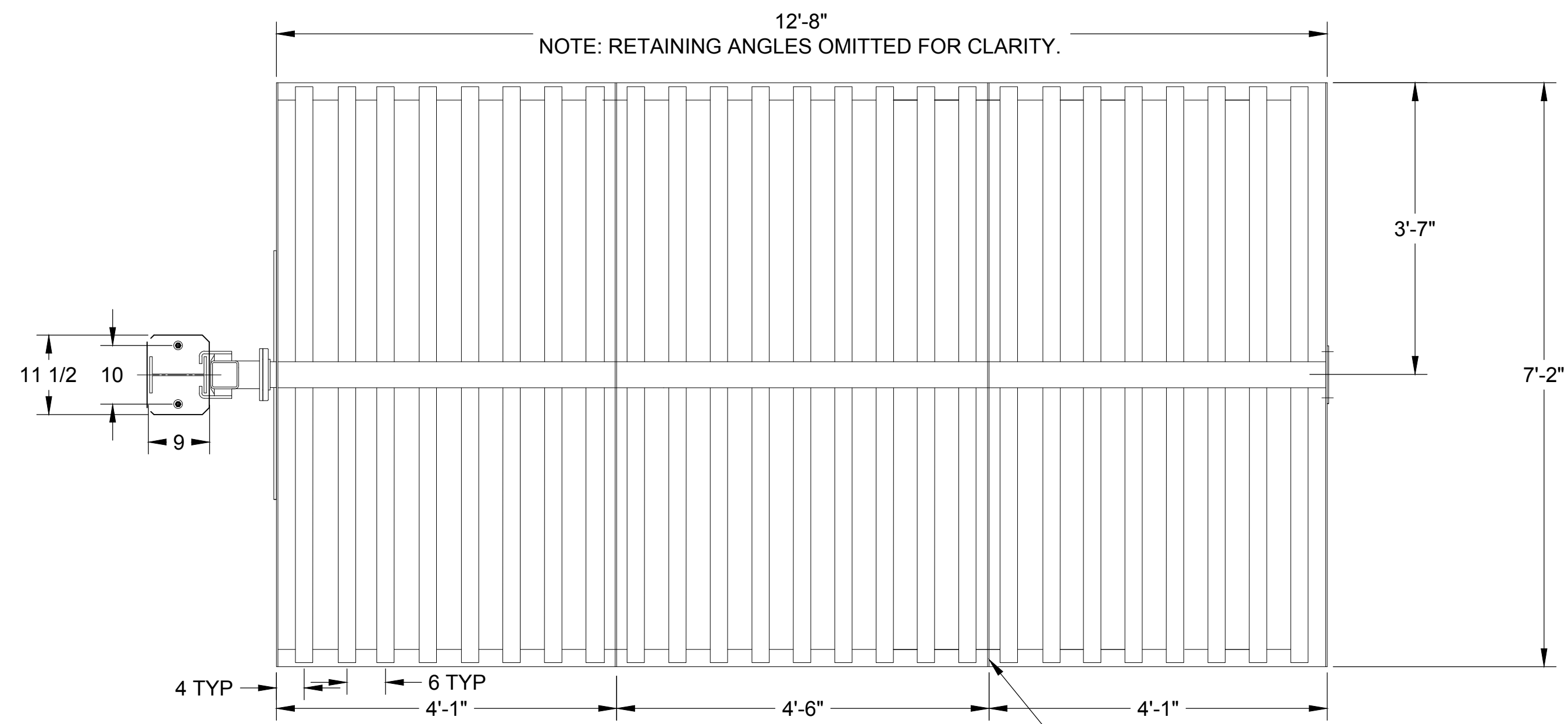


PORTABLE ELECTRIC HOIST DETAILS

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JOB LOCATION: PORTSMOUTH, NH				UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES	
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				SCALE: SIZE: D	



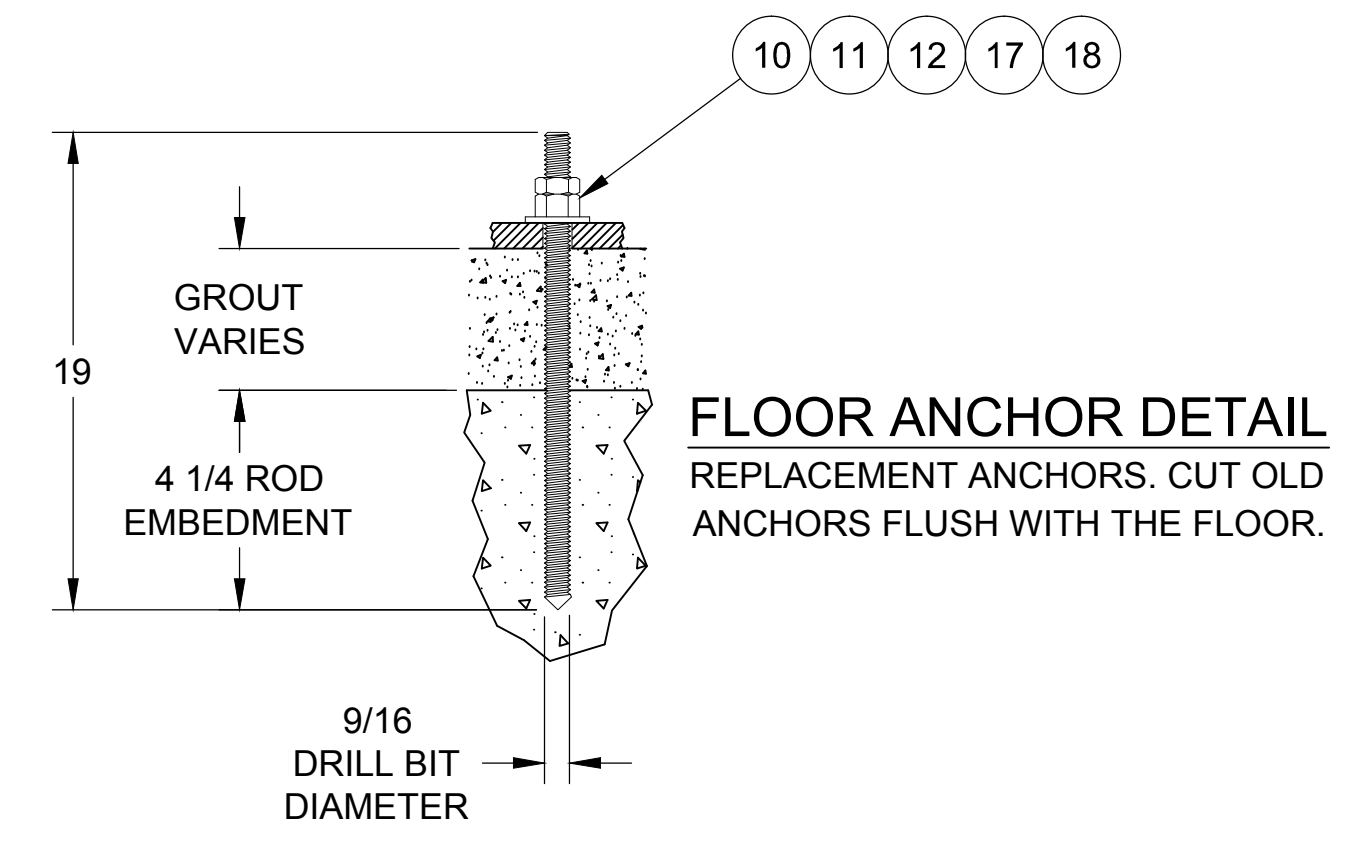
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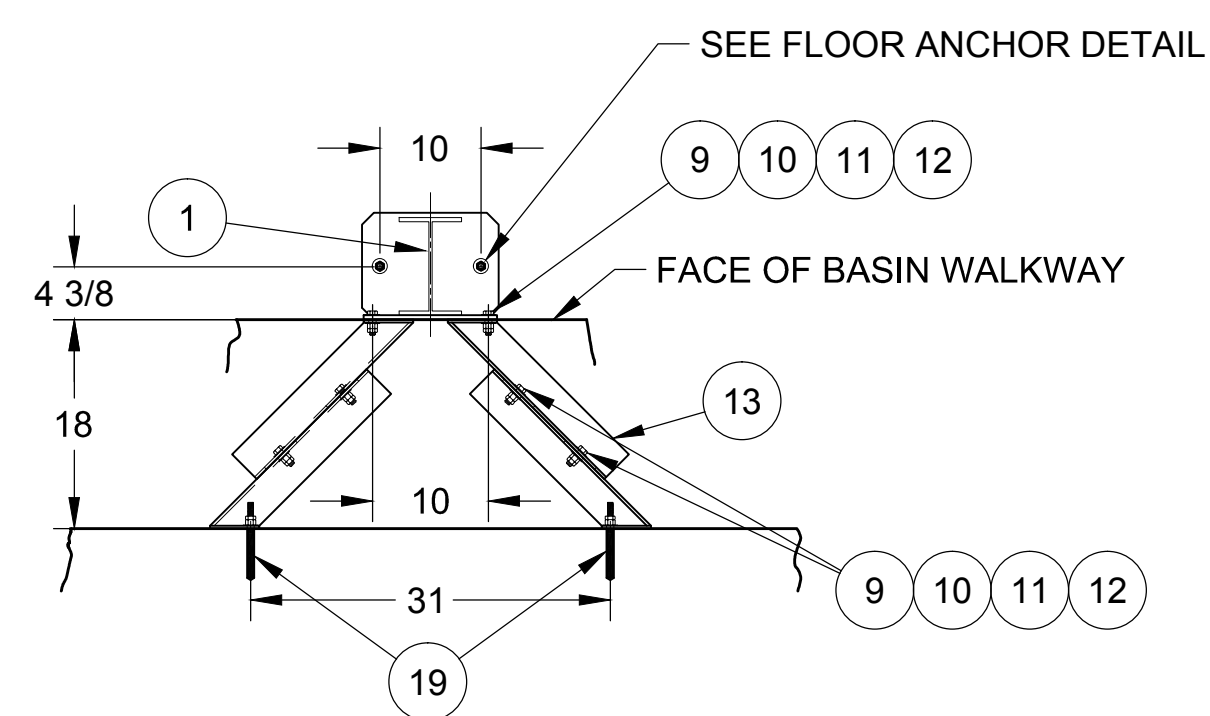
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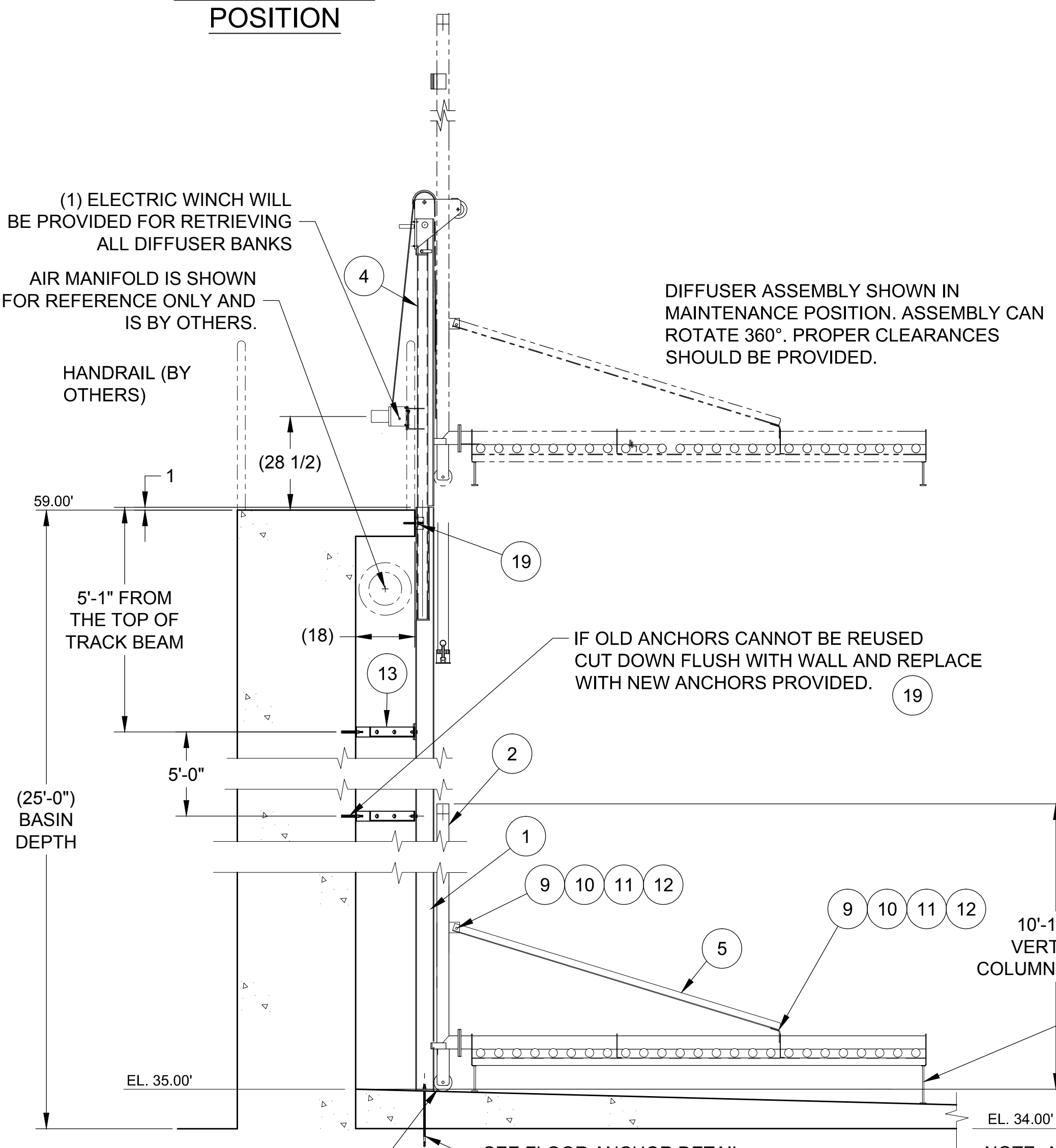
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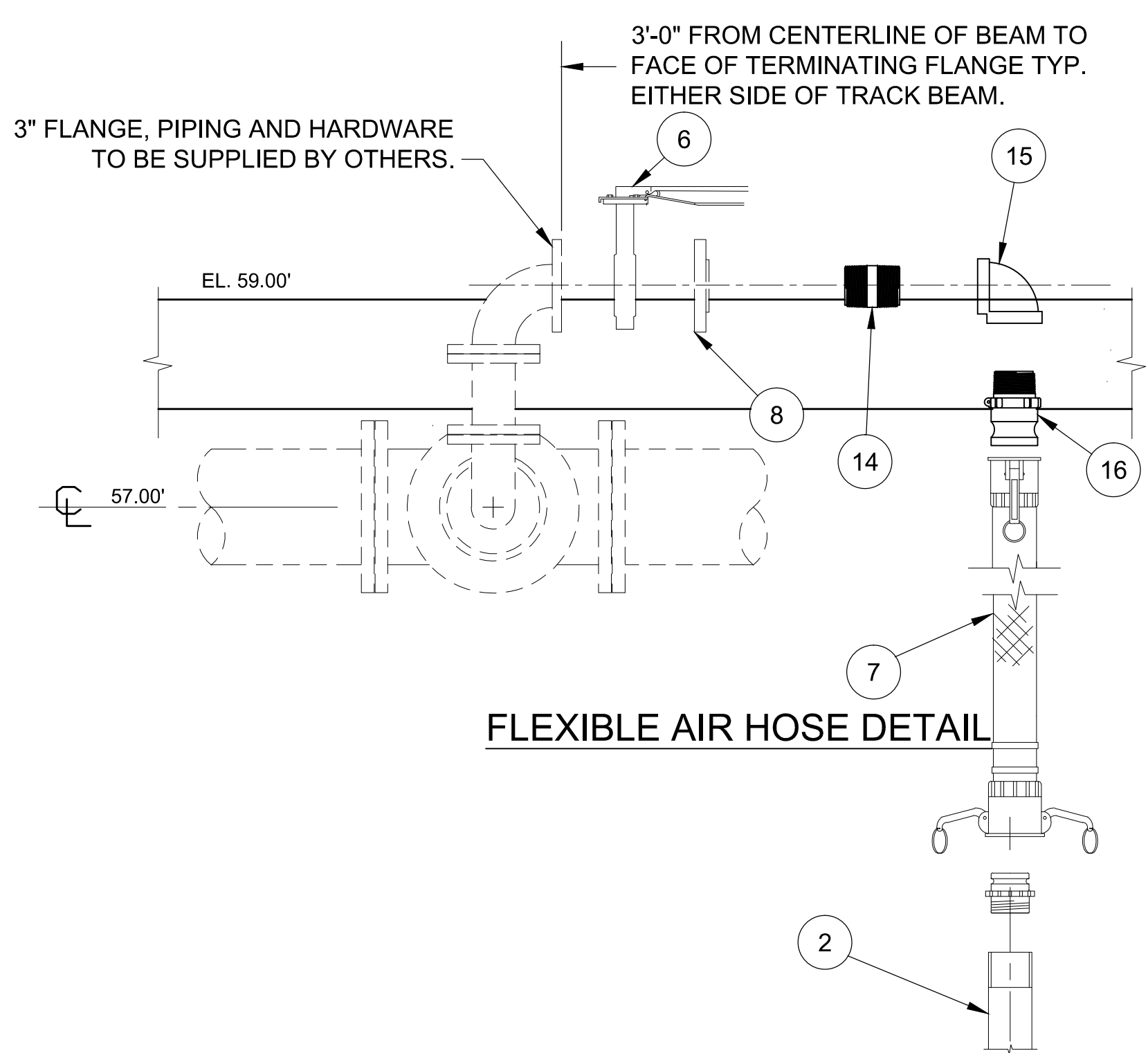


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JOB NAME: PEASE DEVELOPMENT AUTHORITY
 JOB LOCATION: PORTSMOUTH, NH

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 FRACTIONAL DIMENSIONS +/- 1/16
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 ALL ANGLES +/- 1/2"

MATERIAL: AQUA-AEROBIC SYSTEMS, INC.

DO NOT SCALE DRAWING

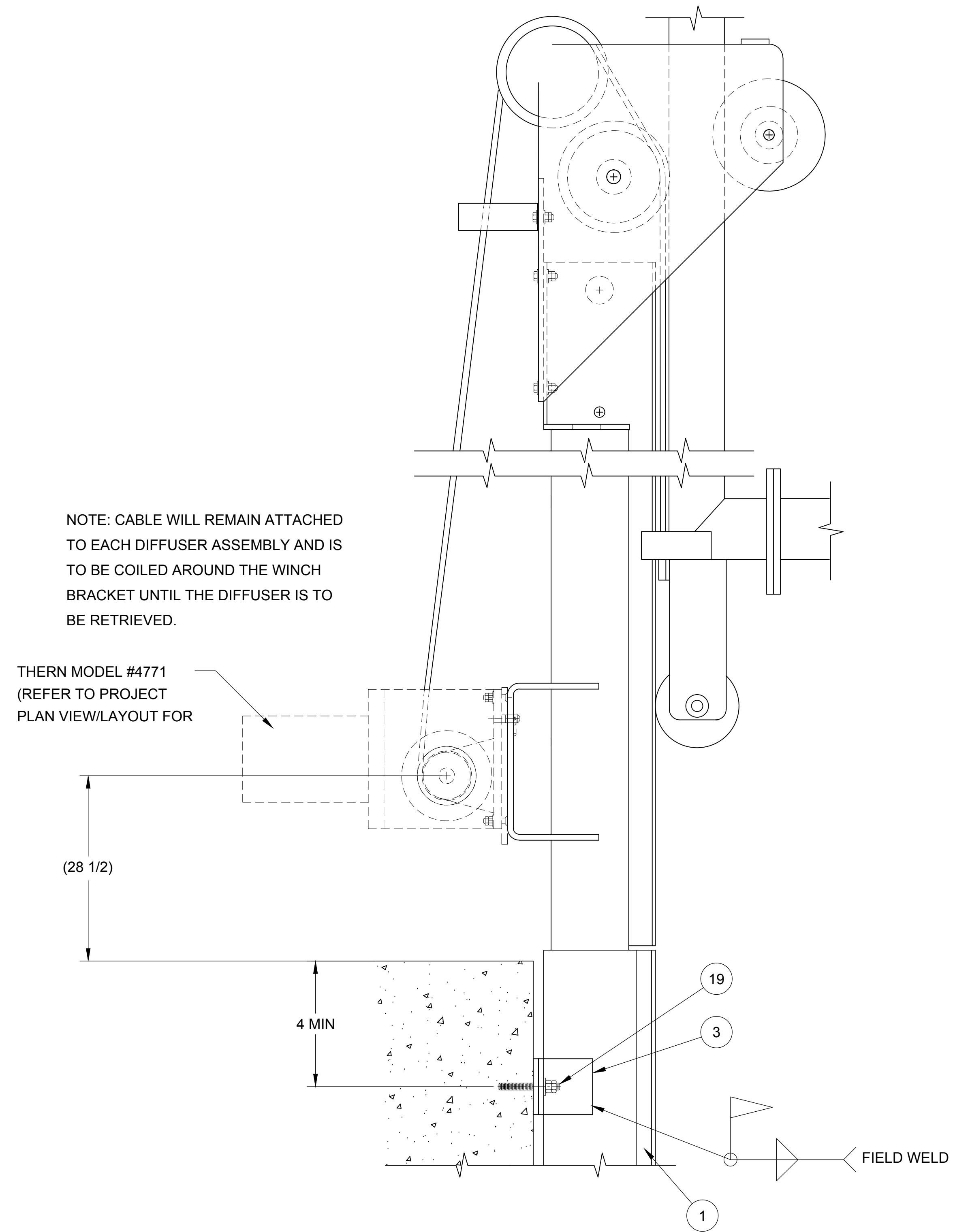
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DATE: 2013-09-26

SCALE: 1 OF 2

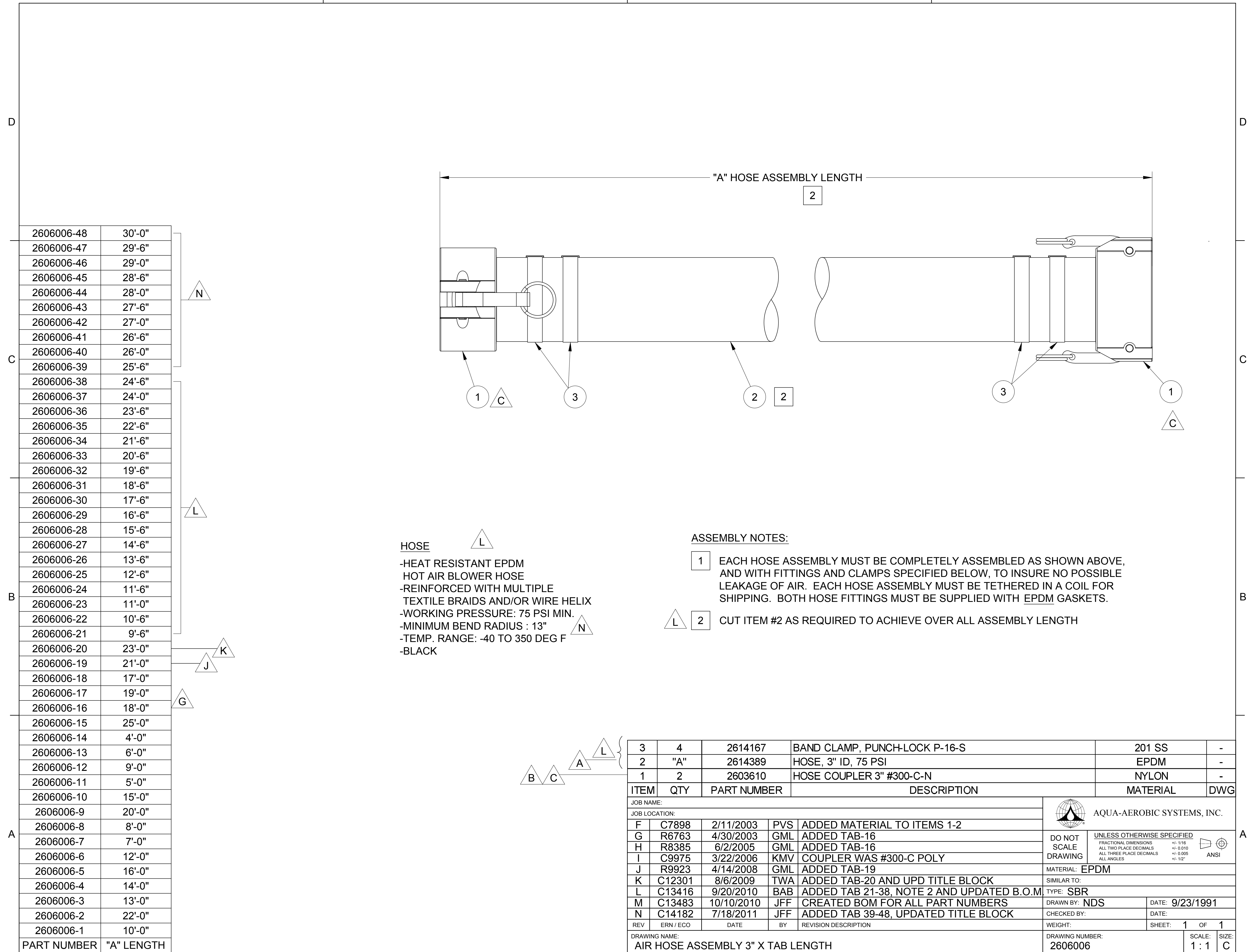
DRAWING NUMBER: 910484619003

SCALE: D



PORTABLE ELECTRIC HOIST DETAILS

JOB NAME: PEASE DEVELOPMENT AUTHORITY				AQUA-AEROBIC SYSTEMS, INC.			
JOB LOCATION: PORTSMOUTH, NH				UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES			
DO NOT SCALE DRAWING				FRACTIONAL DIMENSIONS ±0.125			
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MATERIAL:				ANSI			
SIMILAR TO:				TYPE:			
A R14288		2013-09-26	SAH	RELEASE TO PRODUCTION	DRAWN BY: SAH	DATE: 2013-09-26	
REV		ERN / ECO	DATE	BY	REVISION DESCRIPTION	WEIGHT:	SHEET: 2 OF 2
DRAWING NAME: 50 TUBE RET. DIFFUSER RE-WORK, L-WALL				DRAWING NUMBER: 910484619003		SCALE:	SIZE: D



PART NUMBER	"A" LENGTH
2606006-48	30'-0"
2606006-47	29'-6"
2606006-46	29'-0"
2606006-45	28'-6"
2606006-44	28'-0"
2606006-43	27'-6"
2606006-42	27'-0"
2606006-41	26'-6"
2606006-40	26'-0"
2606006-39	25'-6"
2606006-38	24'-6"
2606006-37	24'-0"
2606006-36	23'-6"
2606006-35	22'-6"
2606006-34	21'-6"
2606006-33	20'-6"
2606006-32	19'-6"
2606006-31	18'-6"
2606006-30	17'-6"
2606006-29	16'-6"
2606006-28	15'-6"
2606006-27	14'-6"
2606006-26	13'-6"
2606006-25	12'-6"
2606006-24	11'-6"
2606006-23	11'-0"
2606006-22	10'-6"
2606006-21	9'-6"
2606006-20	23'-0"
2606006-19	21'-0"
2606006-18	17'-0"
2606006-17	19'-0"
2606006-16	18'-0"
2606006-15	25'-0"
2606006-14	4'-0"
2606006-13	6'-0"
2606006-12	9'-0"
2606006-11	5'-0"
2606006-10	15'-0"
2606006-9	20'-0"
2606006-8	8'-0"
2606006-7	7'-0"
2606006-6	12'-0"
2606006-5	16'-0"
2606006-4	14'-0"
2606006-3	13'-0"
2606006-2	22'-0"
2606006-1	10'-0"

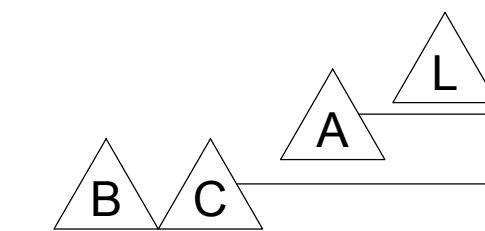
HOSE

- HEAT RESISTANT EPDM
- HOT AIR BLOWER HOSE
- REINFORCED WITH MULTIPLE TEXTILE BRAIDS AND/OR WIRE HELIX
- WORKING PRESSURE: 75 PSI MIN.
- MINIMUM BEND RADIUS : 13"
- TEMP. RANGE: -40 TO 350 DEG F
- BLACK

ASSEMBLY NOTES:

1 EACH HOSE ASSEMBLY MUST BE COMPLETELY ASSEMBLED AS SHOWN ABOVE, AND WITH FITTINGS AND CLAMPS SPECIFIED BELOW, TO INSURE NO POSSIBLE LEAKAGE OF AIR. EACH HOSE ASSEMBLY MUST BE TETHERED IN A COIL FOR SHIPPING. BOTH HOSE FITTINGS MUST BE SUPPLIED WITH EPDM GASKETS.

2 CUT ITEM #2 AS REQUIRED TO ACHIEVE OVER ALL ASSEMBLY LENGTH

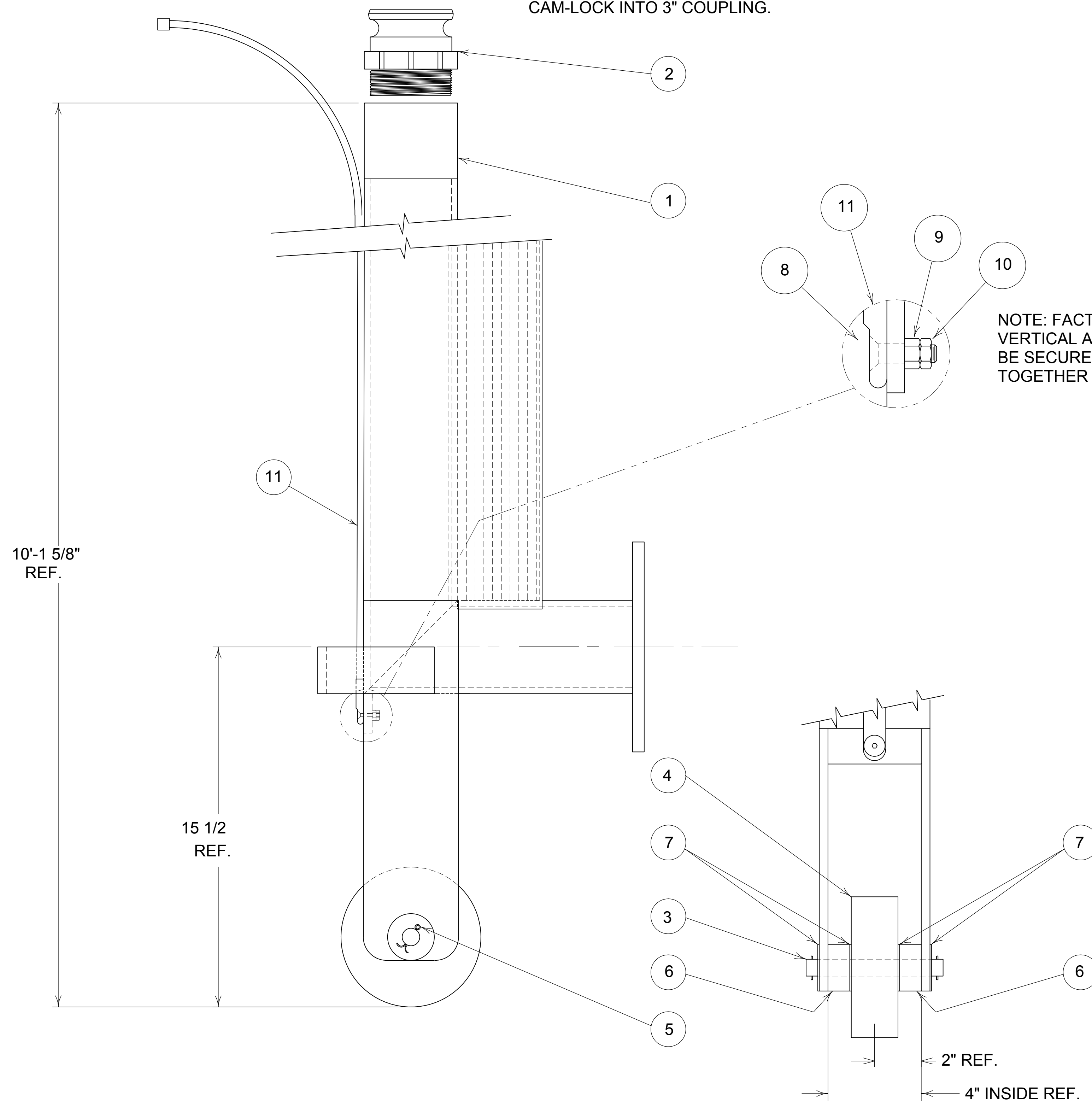


ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	DWG
3	4	2614167	BAND CLAMP, PUNCH-LOCK P-16-S	201 SS	-
2	"A"	2614389	HOSE, 3" ID, 75 PSI	EPDM	-
1	2	2603610	HOSE COUPLER 3" #300-C-N	NYLON	-

JOB NAME:				AQUA-AEROBIC SYSTEMS, INC.	
JOB LOCATION:				DO NOT SCALE DRAWING	
F	C7898	2/11/2003	PVS	ADDED MATERIAL TO ITEMS 1-2	
G	R6763	4/30/2003	GML	ADDED TAB-16	
H	R8385	6/2/2005	GML	ADDED TAB-16	
I	C9975	3/22/2006	KMV	COUPLER WAS #300-C POLY	
J	R9923	4/14/2008	GML	ADDED TAB-19	
K	C12301	8/6/2009	TWA	ADDED TAB-20 AND UPD TITLE BLOCK	
L	C13416	9/20/2010	BAB	ADDED TAB 21-38, NOTE 2 AND UPDATED B.O.M	
M	C13483	10/10/2010	JFF	CREATED BOM FOR ALL PART NUMBERS	
N	C14182	7/18/2011	JFF	ADDED TAB 39-48, UPDATED TITLE BLOCK	
REV	ERN / ECO	DATE	BY	REVISION DESCRIPTION	

DRAWING NUMBER: 2606006		SCALE: 1 : 1		SIZE: C	
WEIGHT:		SHEET: 1 OF 1		DATE: 9/23/1991	
DRAWN BY: NDS		CHECKED BY:		DATE:	
SIMILAR TO:		TYPE: SBR		MATERIAL: EPDM	


RE-TAP THREADS IN COUPLING, A MIN. OF 1 1/2" DEPTH PRIOR TO ASSEMBLY OF THE MALE CAM-LOCK ADAPTER. APPLY TEFLON TAPE OR THREAD PASTE AND HAND TIGHTEN CAM-LOCK INTO 3" COUPLING.

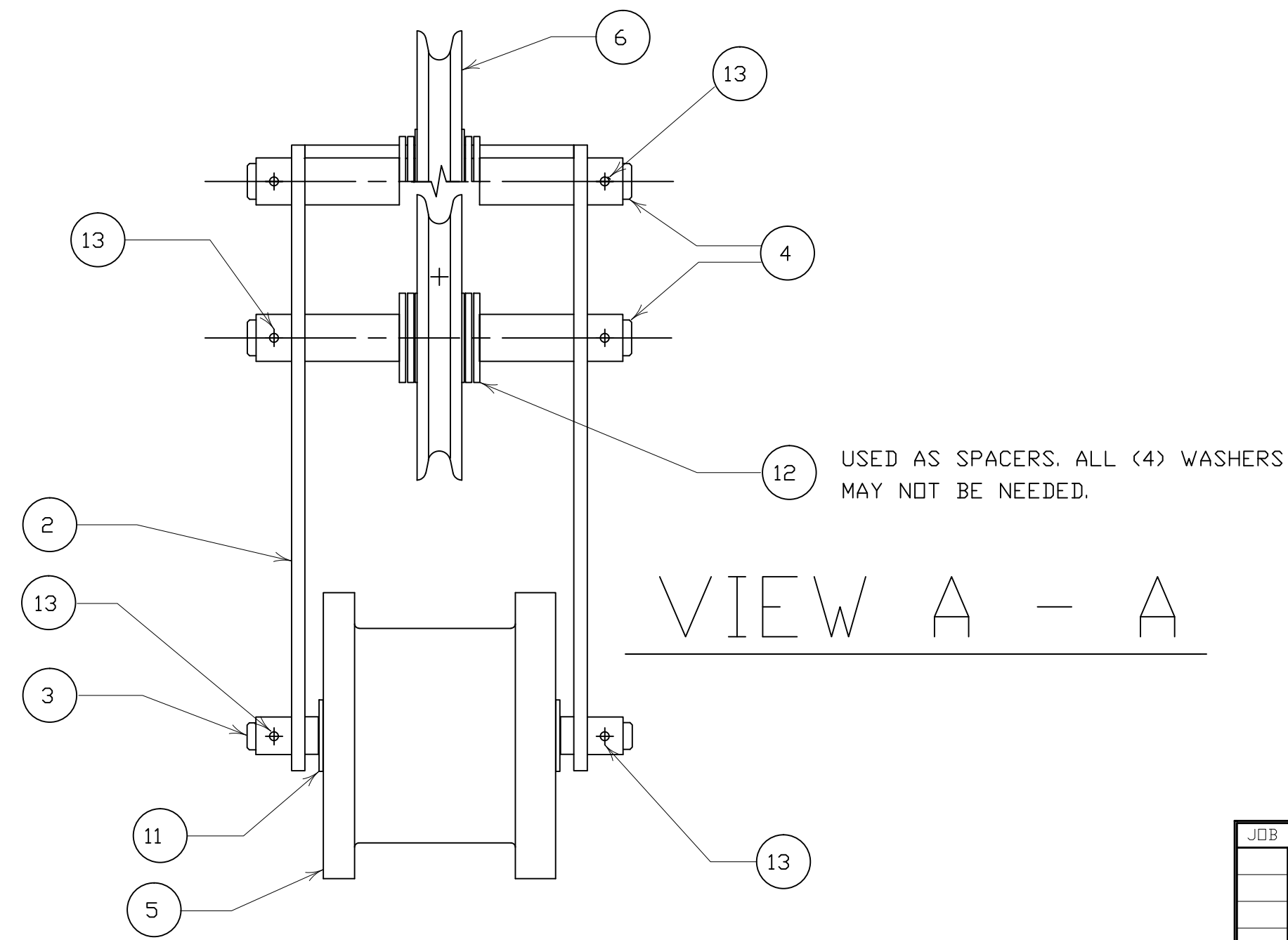
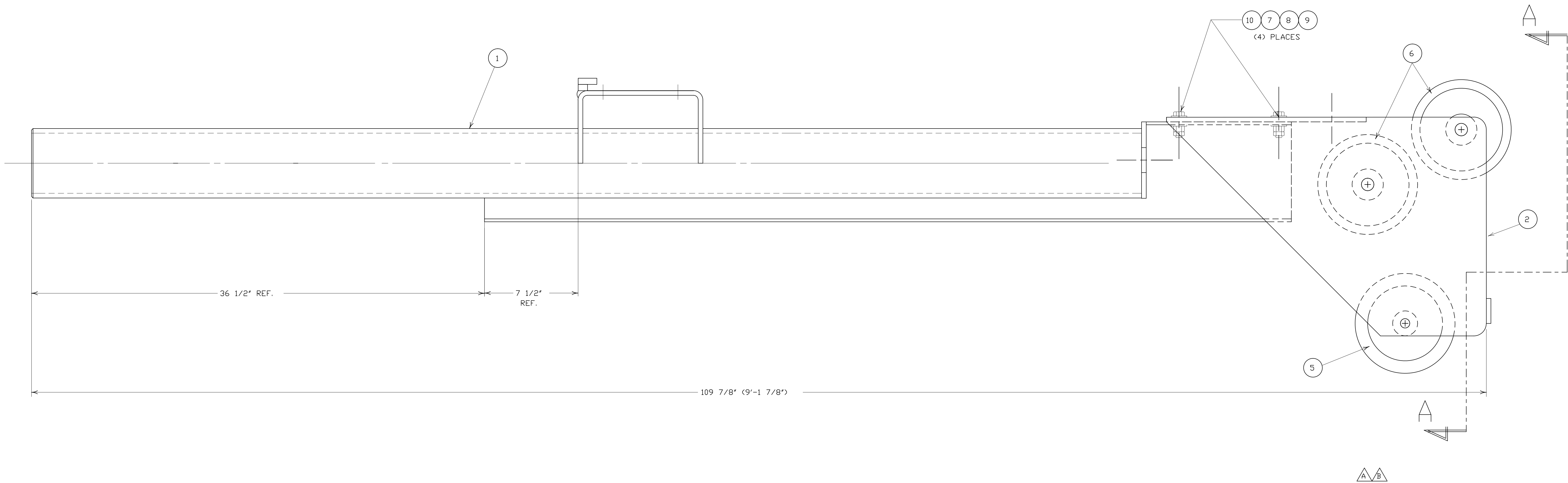


NOTE: FACTORY ASSEMBLE LIFTING CABLE TO THE BACK SIDE OF THE VERTICAL AIR COLUMN WITH HARDWARE SHOWN. THE MOUNTING BOLT MUST BE SECURED WITH FULL NUT AND JAM NUT. AND CABLE MUST BE COILED TOGETHER AND ATTACHED TO THE AIR COLUMN WELDMENT FOR SHIPPING.

WHEEL ASSEMBLY PROCEDURES:
PLACE FLAT WASHERS BETWEEN THE SUPPORTS AND THE PLASTIC SPACERS, TO KEEP WHEEL ALIGNMENT IN THE CENTER OF THE SQUARE TUBING. EXTRA FLAT WASHERS CALLED OUT MAY BE REQUIRED BETWEEN THE COTTER PINS AND THE SUPPORT LEGS TO MAINTAIN WHEEL ALIGNMENT.

ITEM	QUAN.	PART NUMBER	DESCRIPTION		DWG.
11	1	2607560	LIFTING CABLE ASSEMBLY x 45' LG	304SS	A
10	1	2600234	NUT HEX JAM, 1/2" - 13 UNC	316SS	N
9	1	2600517	NUT HEX FULL, 1/2" - 13 UNC	316SS	N
8	1	2606940	FHMS 1/2"-13UNC x 2" LG HEX SOC.	304SS	N
7	6	2602580	WASHER FLAT 3/4" DIAMETER	304SS	N
6	2	2504731	WHEEL SPACER 2" DIA. x 3/4" w/ 3/4" BORE		A
5	2	2603050	COTTER PIN 3/16"	18-8SS	N
4	1	2603619	WHEEL 6" DIA. x 2" x 3/4" BORE	POLYD.	N
3	1	2504730	SHAFT 3/4" DIA. x 6" LG.	304SS	A
2	1	2603742	3" MALE ADAPTER CAM LOCK	NY-GLASS	N
1	1	2910431	VERTICAL AIR COLUMN WELDMENT	304 SS	C

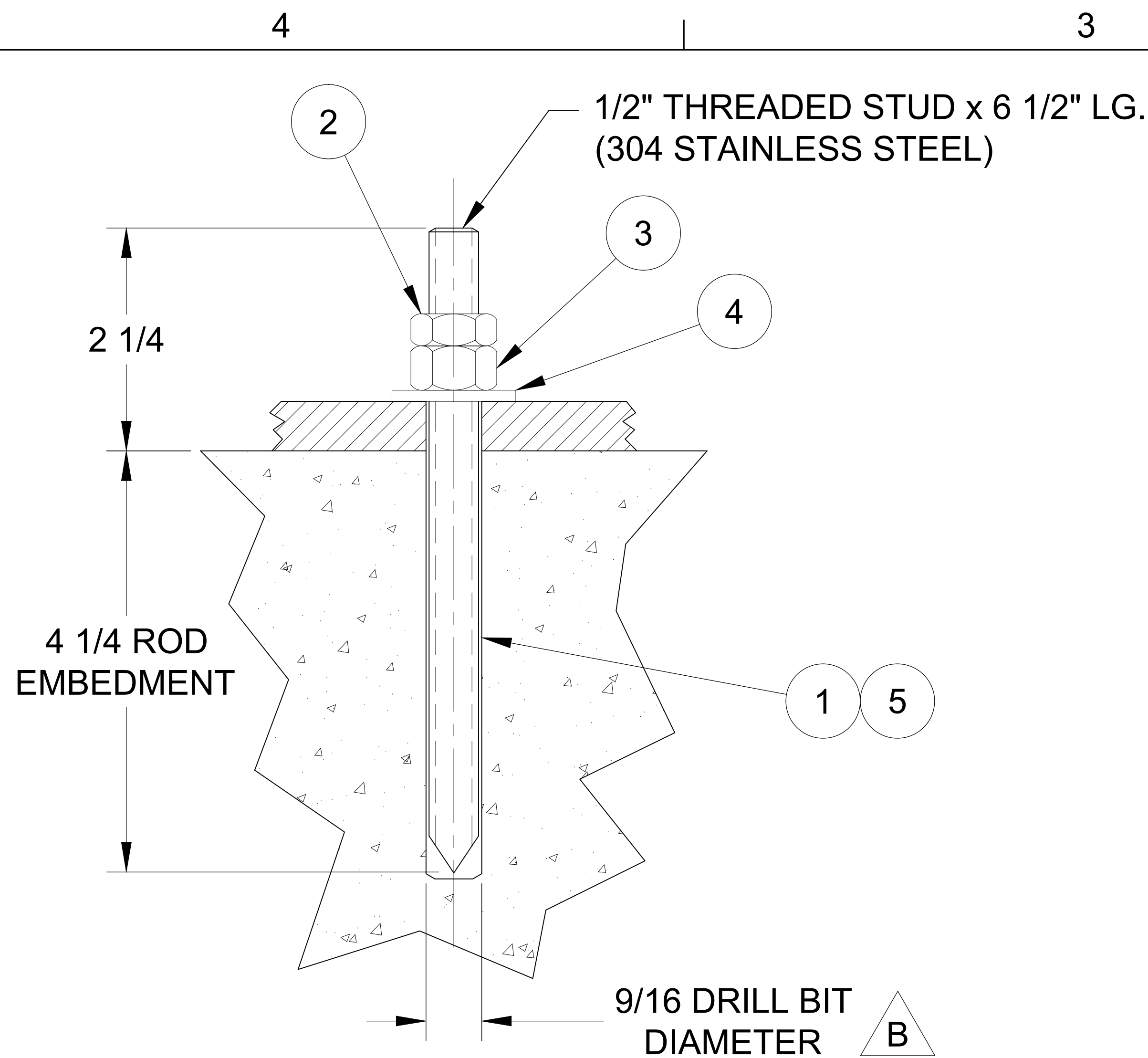
JOB NAME:				DO NOT SCALE DRAWING		 AQUA-AEROBIC SYSTEMS, INC. <small>MANUFACTURERS OF WASTEWATER TREATMENT EQUIPMENT</small>
DRN BY: PCW		DATE: 8/96		NAME:		
CKD BY:		ACT WT:		VERTICAL AIR COLUMN ASSEMBLY (304 SS)		
SCALE:		PATH: F:\DATA\ENG\STD\296		50-TUBE ELECT. WINCH		
CAD NO: 2961245		UNLESS OTHERWISE SPECIFIED		HP/SIZE:		
		FRACTIONAL DIMENSIONS #/16		TYPE:		
		ALL TWO PLACE DECIMALS ±.010		SHEET 1 OF 1		
		ALL THREE PLACE DECIMALS ±.005		DWG. NO: 2961245		
		ALL ANGLES ± 1/2°				
REF.	ECO	DATE	BY	REVISION		



ITEM	QUAN.	PART NUMBER	DESCRIPTION	UNIT
13	6	2603050	COTTER PIN, 3/16" x 2" LG	18-8 SS N
12	8	2603703	WASHER, FLAT 1"	316SS N
11	2	2602580	WASHER, FLAT 3/4"	316SS N
10	8	2600381	WASHER, FLAT 3/8"	316SS N
9	4	2600403	NUT, HEX JAM 3/8"-16UNC	316SS N
8	4	2600481	NUT, HEX FULL 3/8"-16UNC	316SS N
7	4	2600421	BOLT, 3/8"-16UNC x 1 1/2" LG	316SS N
6	2	2611203	SHEAVE, 8" DIA, 6 5/8" TREAD x 1" BORE	316SS B
5	1	2505592	VERTICAL AIR COLUMN GUIDE WHEEL	HDU A
4	2	2504932	SHAFT, 1" DIA x 10 3/4" LG	304SS A
3	1	2504933	SHAFT, 3/4" DIA x 10 3/4" LG	304SS A
2	1	2911372	WHEEL POSITIONER BRACKET	304SS B
1	1	2911371	PIVOTING BEAM WELDMENT	304SS D

JOB NAME:				DO NOT SCALE DRAWING		AQUA-AEROBIC SYSTEMS, INC.	
DRN BY:	GML	DATE:	1/10/97	ACT WT:		NAME: LIFTING MECHANISM ASSEMBLY, 50-TUBE	
CKD BY:						LOW ELECT. WINCH 14" ABOVE WALL	
SCALE:						HP/SIZE:	
PATH:	F:\DATA\ENG\STD\296					TYPE:	
CAD NO.:	2961338					SHEET 1 OF 1	
UNLESS OTHERWISE SPECIFIED:				FRACTIONAL DIMENSIONS ±.16			
				ALL TWO PLACE DECIMALS ±.010			
				ALL THREE PLACE DECIMALS ±.005			
				ALL ANGLES ±1/2°			
REF.	ECO	DATE	BY	REVISION			

CONVERTED FROM P/L 02-28-05.



INSTALLATION NOTES:

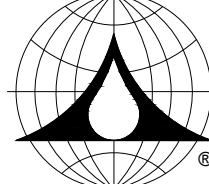
1. LOCATE ALL ANCHOR RODS, AND ADHESIVE CARTRIDGES PROVIDED WITH THE EQUIPMENT CALLED OUT ON INSTALLATION DRAWINGS. READ AND FOLLOW ALL INSTALLATION INSTRUCTIONS PROVIDED WITH YOUR ANCHOR COMPONENTS AND WITHIN THE MISC. SECTION OF YOUR O&M MANUAL BEFORE ATTEMPTING TO INSTALL ANY ANCHORS.
2. THE ADHESIVE CAPSULE CONTAINS QUARTZ SAND, HARDENING AGENT AND VINYLESTER RESIN...ALL SELF-CONTAINED IN A GLASS VIAL CAPSULE. EACH ANCHOR SIZE HAS AN APPROPRIATE SIZE CAPSULE EMBEDMENT DEPTH.
3. LOCATE AND DRILL OUT ANCHOR HOLE STRAIGHT AND TO DEPTH SHOWN. AFTER DRILLING BLOW OUT AND CLEAN HOLE WITH SMALL PIECE OF TUBING (SUPPLIED BY INSTALLER) TO REMOVE ANY DUST AND DEBRIS.
4. INSERT APPROPRIATE DIAMETER ADHESIVE CARTRIDGE INTO PRE-DRILLED HOLE. SET UP ANCHOR ROD WITH NUTS PER INSTRUCTIONS AND INSERT INTO HAMMER DRILL ENGAGING TOP NUT INTO SOCKET OF ROTARY HAMMER DRILL. DRIVE THE ROD ASSEMBLY WITH THE SOCKET INTO HOLE TO THE EMBEDMENT MARK TWISTING SLIGHTLY. THE SET ANCHOR ROD MAY NOT BE DISTURBED OR LOADED BEFORE THE END OF THE SPECIFIED CURE TIME HAS ELAPSED.
5. ONCE THE ADHESIVE HAS CURED, REMOVE NUTS AND WASHER FROM ROD ASSEMBLY. PLACE EQUIPMENT INTO POSITION AND ATTACHED WASHER AND FULL NUT OVER STUD. USE A MAX. TORQUE OF 18 ft./lbs. THEN THREAD ON JAM NUT, LOCKING JAM NUT TO THE FULL NUT WITH MAX. 18 ft./lbs. OF TORQUE.

Cure Time Table (3/8"-1" DIA. Approx)

Base Mat'l Temp		Approx.
°F	°C	Cure Time
ABOVE 68	20	10 MIN.
50	10	20 MIN.
32	0	1.0 HRS.
23	-5	5.0 HRS.

BELOW 23 DEG. F
CONSULT ENGINEERING

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	DWG
5	1	2603544	ADHESIVE CARTRIDGE, 1/2", WEJ-IT	-	-
4	1	2600426	WASHER, FLAT, 1/2" X 1 1/4"	316 SS	-
3	1	2600517	NUT, HEX, FULL, 1/2-13	316 SS	-
2	1	2600234	NUT, HEX, JAM, 1/2-13	316 SS	-
1	1	2603545	ANCR ROD, 1/2-13 X 6.50", CHISEL POINT	304 SS	Y

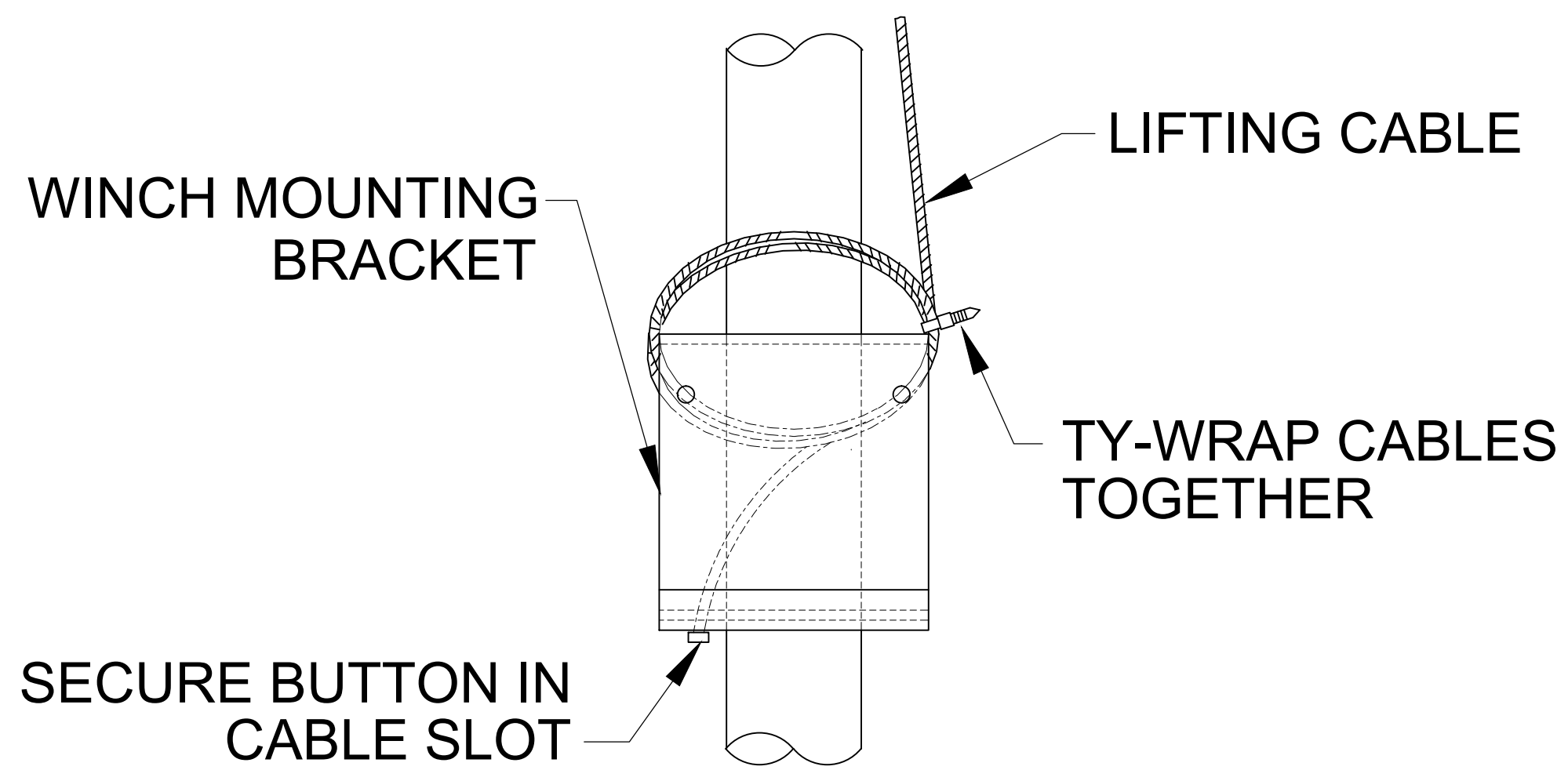
JOB NAME:				 AQUA-AEROBIC SYSTEMS, INC.	
JOB LOCATION:					
DO NOT SCALE DRAWING				UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES FRACTIONAL DIMENSIONS +/- 1/16 ALL TWO PLACE DECIMALS +/- 0.010 ALL THREE PLACE DECIMALS +/- 0.005 ALL ANGLES +/- 1/2°	
A	C9067	2004-11-18	DAL	PART WAS #2610325	MATERIAL: 304 SS
B	C10765	2007-10-01	RHP	REMOVE 'HILTI' REFERENCES	SIMILAR TO:
C	C12723	2010-02-08	CJC	ADDED "Y" TO BOM	TYPE: ANCHOR
D	C15581	2013-04-18	CJC	REV'D CURE TIME	DRAWN BY: MAH
REV	ERN / ECO	DATE	BY	REVISION DESCRIPTION	DATE: 2003-09-08
DRAWING NAME:				WEIGHT:	
KIT, ADHV ANCR, CRTG, 1/2", WEJ-IT				SHEET: 1 OF 1	
				DRAWING NUMBER: 2963000	
				SCALE: 1/2	
				SIZE: B	

4

3

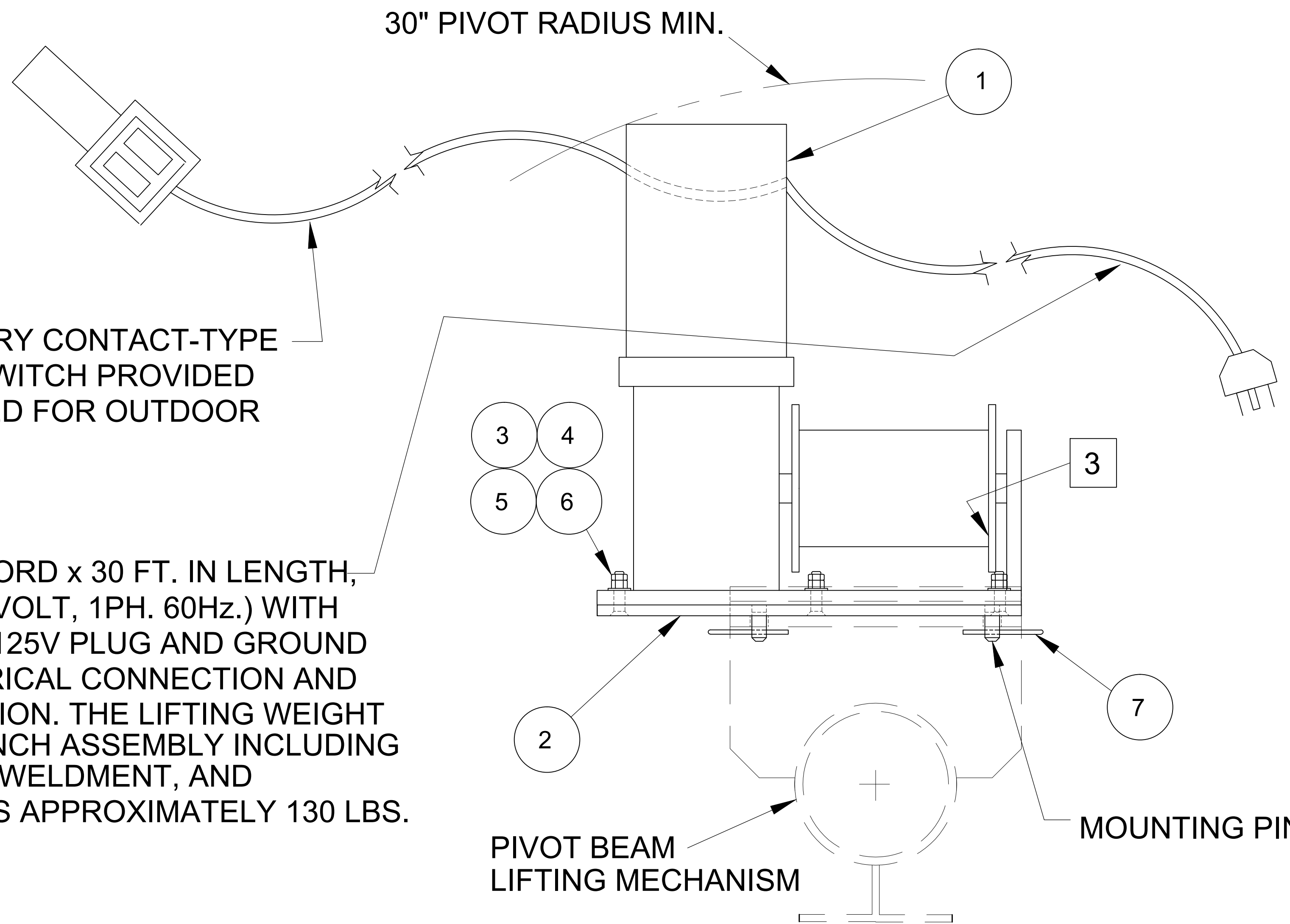
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NOTE: WHEN THE ELECTRIC WINCH IS NOT IN USE PULL LIFTING CABLE TIGHT AND WRAP AROUND WINCH MOUNTING BRACKET. THIS WILL PREVENT LOOSE CABLE FROM FALLING BACK INTO BASIN.

LIFTING CABLE STORAGE POSITION DETAIL



OPERATOR MOMENTARY CONTACT-TYPE PENDANT CONTROL SWITCH PROVIDED WITH 6 FT. CORD RATED FOR OUTDOOR SERVICE.

ELECTRICAL POWER CORD x 30 FT. IN LENGTH, FACTORY WIRED (115 VOLT, 1PH. 60Hz.) WITH A NEMA 5-20P, 20AMP, 125V PLUG AND GROUND TERMINAL FOR ELECTRICAL CONNECTION AND EASE IN FIELD OPERATION. THE LIFTING WEIGHT OF THE PORTABLE WINCH ASSEMBLY INCLUDING THE MOUNTING PLATE WELDMENT, AND ELECTRICAL CABLES IS APPROXIMATELY 130 LBS.

OPERATIONAL NOTES:

- 1 PORTABLE ELECTRIC WINCH ASSEMBLY INCLUDES THERN MODEL #4771AC-P54 WINCH WITH A RATING OF 1500 LB. LIFT AT FULL DRUM CAPACITY. POWER REQUIREMENT: 115V, 1PH, 60Hz. WHICH WILL DRAW A MAXIMUM OF 12.6 FULL LOAD AMPS. (20 AMPS NEMA 5-20R).
- 2 120 VOLT GFI TYPE GROUNDED ELECTRICAL OUTLETS ARE REQUIRED TO SUPPLY POWER TO THE ELECTRICAL WINCH. IT IS RECOMMENDED THAT THE OUTLETS BE LOCATED WITHIN 15 FEET (15'-0") DISTANCE FROM THE CENTERLINE OF THE VERTICAL SUPPORT BEAM LOCATION, AND LOW ENOUGH TO NOT INTERFERE WITH THE WINCH OR SWINGING OF THE PIVOTING MECHANISM.
- 3 POSITION THE WINCH ASSEMBLY INTO THE GROOVE OF THE PIVOTING MECHANISM MOUNTING PLATE INSERTING BOTH PINS IN TOP HOLES. SECURE WINCH PLATE PINS IN PLACE WITH COTTER PINS PROVIDED. AFTER WINCH HAS BEEN ATTACHED, PLUG ELECTRICAL POWER CORD INTO BASIN OUTLET TO POWER UNIT. NEXT, INSERT SWAGED BUTTON END OF LIFTING CABLE INTO SIDE SLOT OF WINCH DRUM AND HOLD TAUT IN PLACE TO COIL AROUND DRUM. TURN ON POWER COILING UP LIFTING CABLE ONTO DRUM NEATLY FROM SLOT SIDE. A MINIMUM OF THREE (3) FULL WRAPS OF CABLE ARE REQUIRED AROUND DRUM IN ORDER TO SAFELY LIFT DIFFUSER BANK. IF EXTENSION CORDS ARE USED TO POWER WINCH IT MAY OVERHEAT AND SHUT DOWN FROM THE OVERLOAD.

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	DWG
7	2	2607339	PIN, COTTER HITCH	18-8SS	-
6	6	2600951	WASHER, FLAT 5/16" + 3/4" OD	316SS	-
5	6	2605980	NUT, HEX JAM 5/16"-18UNC	316SS	-
4	6	2600516	NUT, HEX FULL 5/16"-18UNC	316SS	-
3	6	2606972	FHSCS 5/16"-18UNC x 2" LG	18-8SS	-
2	1	2911024	PLATE, WINCH MOUNTING WELDMENT	304SS	B
1	1	2612124-30	WINCH, ELEC, THERN #4771AC-P54, 115V/1PH/60HZ	-	-

JOB NAME:				DO NOT SCALE DRAWING		AQUA-AEROBIC SYSTEMS, INC. <small>MANUFACTURERS OF WASTEWATER TREATMENT EQUIPMENT</small>	
JOB LOCATION:				UNLESS OTHERWISE SPECIFIED FRACTIONAL DIMENSIONS +/- 1/16 ALL TWO PLACE DECIMALS +/- 0.010 ALL THREE PLACE DECIMALS +/- 0.005 ALL ANGLES +/- 1/2°			
				MATERIAL:			
				SIMILAR TO: 2963295			
				TYPE: WINCH			
A R12684 7/26/2011 SDS NEW PART				DRAWN BY: SDS		DATE: 7/26/2011	
REV ERN / ECO DATE BY REVISION DESCRIPTION				CHECKED BY:		DATE:	
				WEIGHT: 130 LBS		SHEET: 1 OF 1	
DRAWING NAME: WINCH ASSEMBLY, PORTABLE, ELEC w/ 30FT PWR CORD				DRAWING NUMBER: 2963762-30		SCALE: NONE SIZE: B	